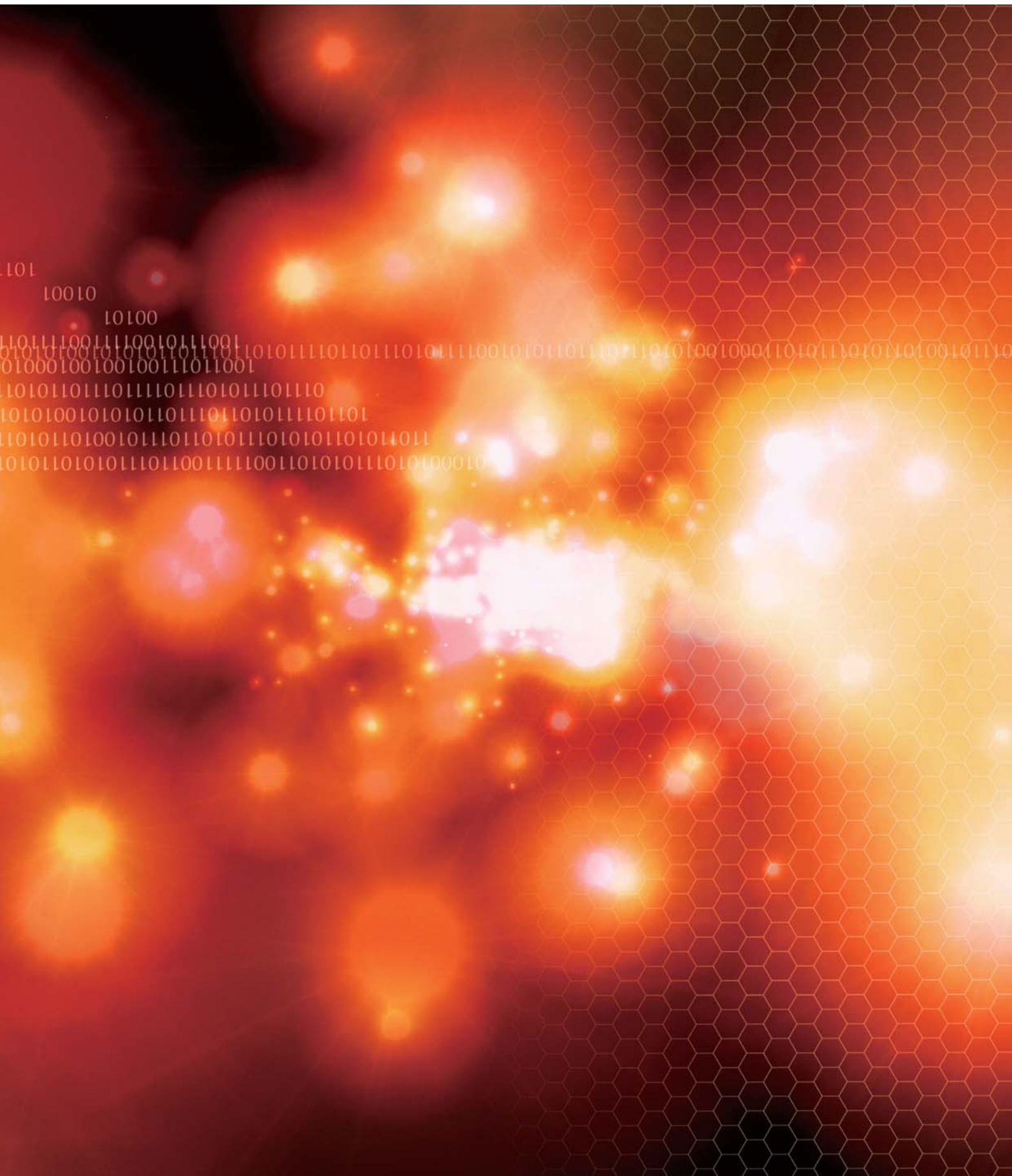


Panasonic
ideas for life

2009

**Laser / Hologram Unit
for Optical Disk**



Caution for Safety

 **DANGER**

■ This product contains Gallium Arsenide (GaAs).

GaAs powder and vapor are hazardous to human health if inhaled or ingested. Do not burn, destroy, cut, cleave off, or chemically dissolve the product. Follow related laws and ordinances for disposal. The product should be excluded from general industrial waste or household garbage.

■ Do not touch or look into the laser beam directly.

The laser beam may cause injury to the eye or skin, or loss of eyesight.

Request for your special attention and precautions in using the technical information and semiconductors described in this book

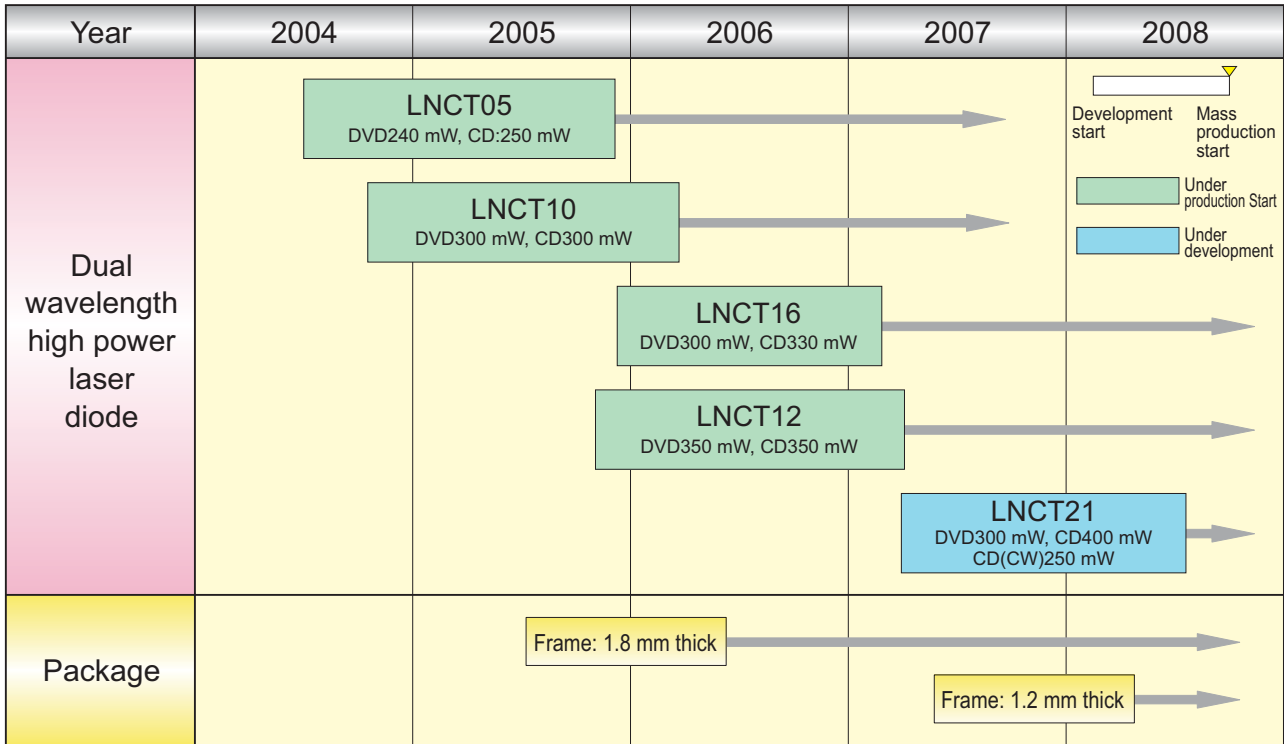
- (1) If any of the products or technical information described in this book is to be exported or provided to non-residents, the laws and regulations of the exporting country, especially, those with regard to security export control, must be observed.
- (2) The technical information described in this book is intended only to show the main characteristics and application circuit examples of the products. No license is granted in and to any intellectual property right or other right owned by Panasonic Corporation or any other company. Therefore, no responsibility is assumed by our company as to the infringement upon any such right owned by any other company which may arise as a result of the use of technical information described in this book.
- (3) The products described in this book are intended to be used for standard applications or general electronic equipment (such as office equipment, communications equipment, measuring instruments and household appliances).
Consult our sales staff in advance for information on the following applications:
 - Special applications (such as for airplanes, aerospace, automobiles, traffic control equipment, combustion equipment, life support systems and safety devices) in which exceptional quality and reliability are required, or if the failure or malfunction of the products may directly jeopardize life or harm the human body.
 - Any applications other than the standard applications intended.
- (4) The products and product specifications described in this book are subject to change without notice for modification and/or improvement. At the final stage of your design, purchasing, or use of the products, therefore, ask for the most up-to-date Product Standards in advance to make sure that the latest specifications satisfy your requirements.
- (5) When designing your equipment, comply with the range of absolute maximum rating and the guaranteed operating conditions (operating power supply voltage and operating environment etc.). Especially, please be careful not to exceed the range of absolute maximum rating on the transient state, such as power-on, power-off and mode-switching. Otherwise, we will not be liable for any defect which may arise later in your equipment.
Even when the products are used within the guaranteed values, take into the consideration of incidence of break down and failure mode, possible to occur to semiconductor products. Measures on the systems such as redundant design, arresting the spread of fire or preventing glitch are recommended in order to prevent physical injury, fire, social damages, for example, by using the products.
- (6) Comply with the instructions for use in order to prevent breakdown and characteristics change due to external factors (ESD, EOS, thermal stress and mechanical stress) at the time of handling, mounting or at customer's process. When using products for which damp-proof packing is required, satisfy the conditions, such as shelf life and the elapsed time since first opening the packages.
- (7) This book may be not reprinted or reproduced whether wholly or partially, without the prior written permission of our company.

20080805

If you have any inquiries or questions about this book or our semiconductor products, please contact one of our sales offices listed on the back or our sales division.

Roadmap/Specification List/General Information	2
— Laser Diode	2
— Hologram Unit	6
Specifications	11
— Laser Diode	11
— Hologram Unit	17
Appearance and Outline	27
— Laser Diode	27
— Hologram Unit	31
Caution for Using Laser Diodes	36

Roadmap



Specification List

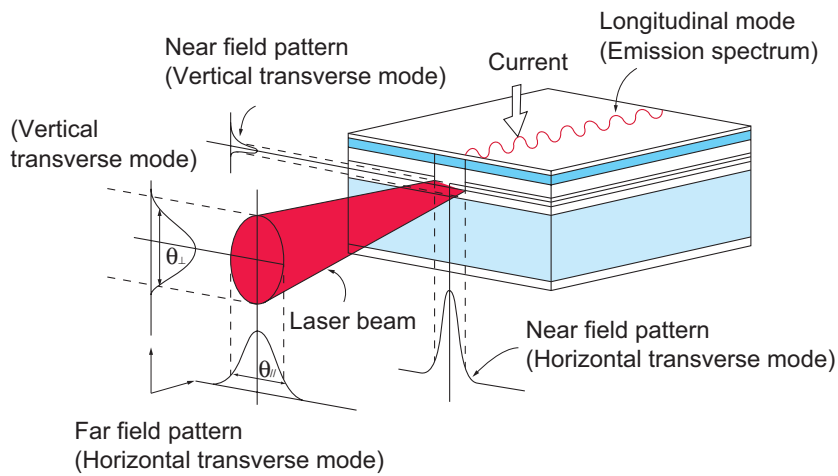
Application	Part No.		Features	Electro/Optical Characteristics (Standard Values; T _c = 25°C)							Package No.	Page
				P _O max (mW)	I _{th} (mA)	I _{op} (mA)	V _{op} (V)	λ (nm)	Differential efficiency (W/A)	Coherent length (mm)		
Dual wavelength high power for DVD/CD write/read	LNCT12PF	DVD	Pulsed light output 350 mW 40 ns, 33%	350	55	CW, P _O = 100 mW 150 2.4 661			1.05	6.99	Frame PKG15	12
		CD	Pulsed light output 380 mW 85 ns, 50%	350	55	CW, P _O = 150 mW 215 2.4 785						
	LNCT16PF	DVD	Pulsed light output 300 mW 30 ns, 35%	300	50	CW, P _O = 90 mW 130 2.45 661			1.1	6.25	Frame PKG15	13
		CD	Pulsed light output 330 mW 100 ns, 50%	330	55	CW, P _O = 160 mW 215 2.45 785						
	LNCT21PU	DVD	Pulsed light output 300 mW 30 ns, 35%	300	50	CW, P _O = 90 mW 130 2.45 661			1.1	6.25	Frame PKG17	14
		CD	Pulsed light output 400 mW 100 ns, 50%	400	55	CW, P _O = 160 mW 215 2.45 785						1.0

Application	Part No.		Features	Electro/Optical Characteristics (Standard Values; T _c = 25°C)							Package No.	Page
				P _O max (mW)	I _{th} (mA)	I _{op} (mA)	V _{op} (V)	λ (nm)	θ _h (deg)	θ _v (deg)		
Blu-ray write	LNC415FG	BD	Blue-violet pulsed light output 320 mW (30 ns, 50%)	320 (30 ns, 50%)	38	CW, P _O = 80 mW 90 5.2 405			8	18	3.8CAN PKG	16

On the semiconductor laser diode

The laser diode (LD) has the laser active area between P type semiconductor layer and N type semiconductor layer, injects electrons and electron holes into the active area for radiative recombination, and then amplifies and reflects the radiated light with a cleavage mirror formed on the chip end face for resonance to emit a single-colored, highly directional, coherent laser beam. An optical lens enables to focus a laser beam spot near the diffraction limit.

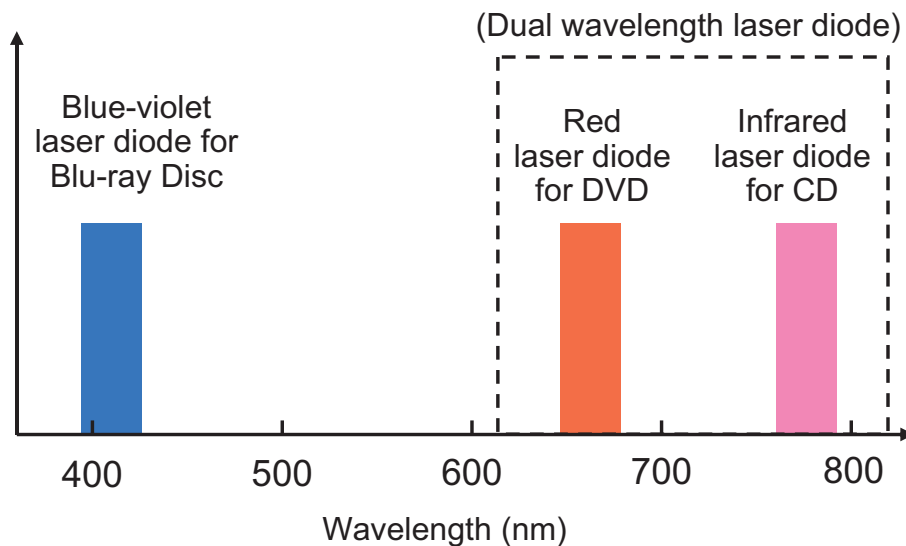
The laser diode is widely used as the light source for reading and writing of various optical disks.



Laser diodes of different wavelengths

Laser diodes of different wavelengths are used in accordance with the type of optical disk.

Blue-violet laser diode (Wavelength: 405 nm) is used for Blu-ray Disc, red laser diode (Wavelength: 661 nm) is used for DVD, and infrared laser diode (Wavelength: 785 nm) is used for CD optical disc.



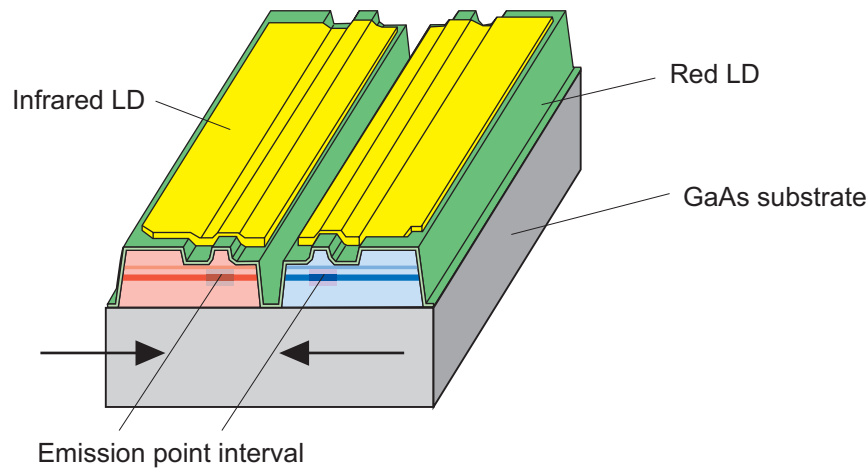
Dual wavelength laser diode structure

The figure below shows the structure of a dual wavelength laser diode chip.

A red laser diode and infrared laser diode are integrated monolithically onto a GaAs substrate.

Emission points are formed simultaneously for the red laser diode and the infrared laser diode, to realize the interval (110 μm) of emission points with high accuracy.

The dual wavelength laser diode operates very reliably even at high temperature and high output, due to its low loss optical waveguide structure and the window structure formed on the chip facet.

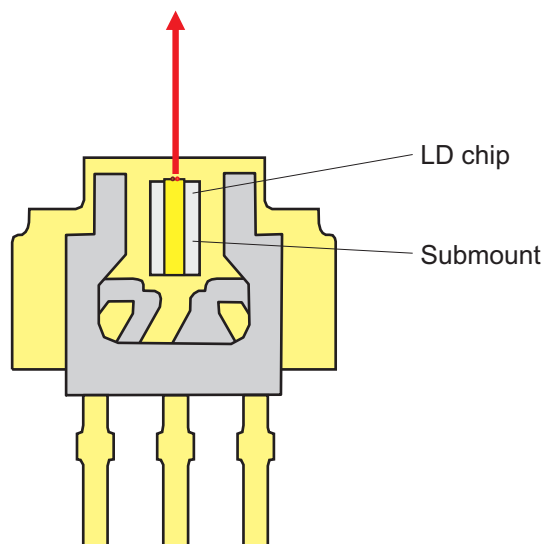


Assembly appearance (Frame package)

The figure below shows the appearance of a dual wavelength high power laser frame package.

A dual wavelength high power laser diode chip is mounted on a small, thin frame package using a submount.

This compact structure can be used as the light source for any type of optical disk drives from the ultra-thin type to the half-height type.

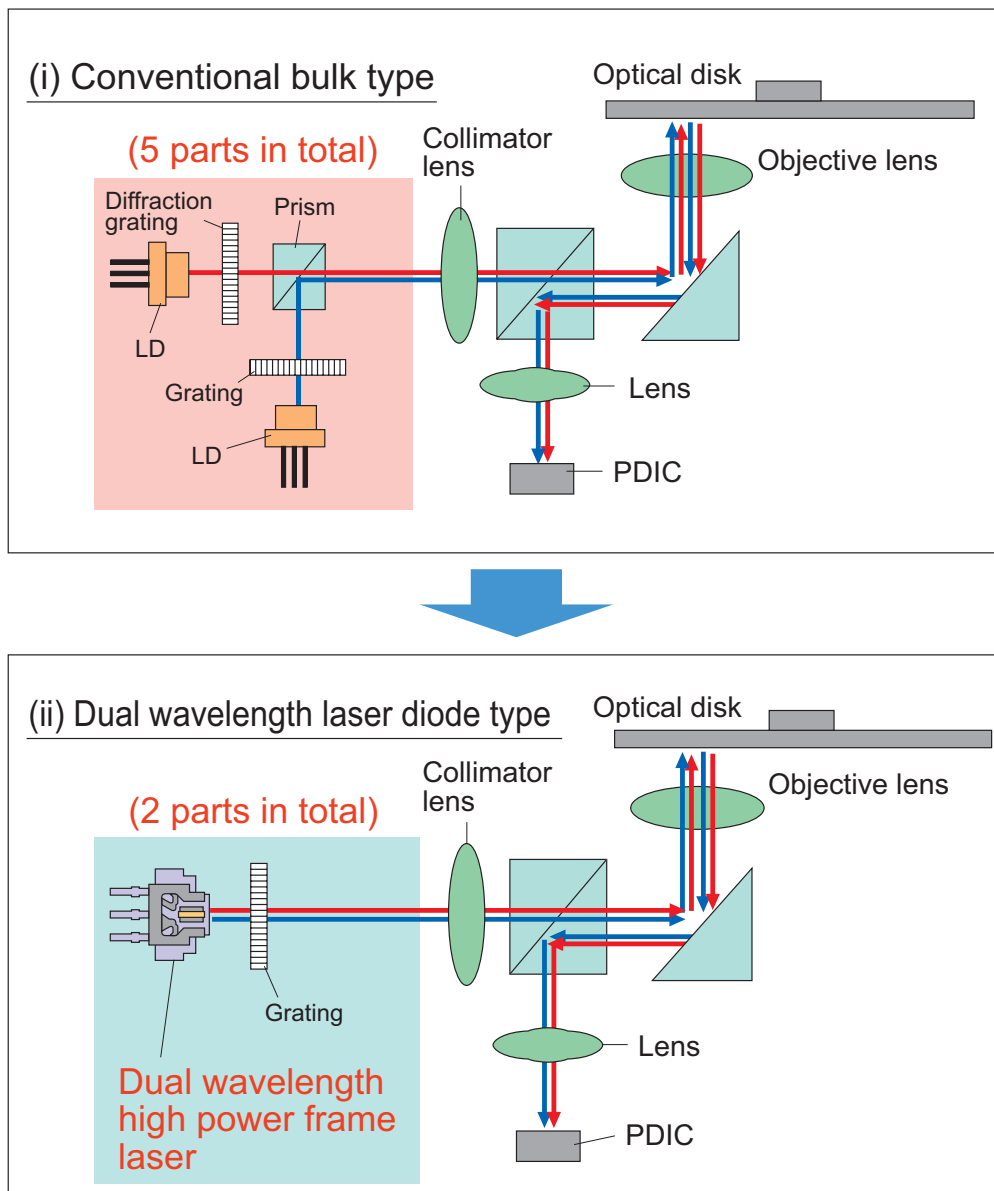


Optical pickup system simplified

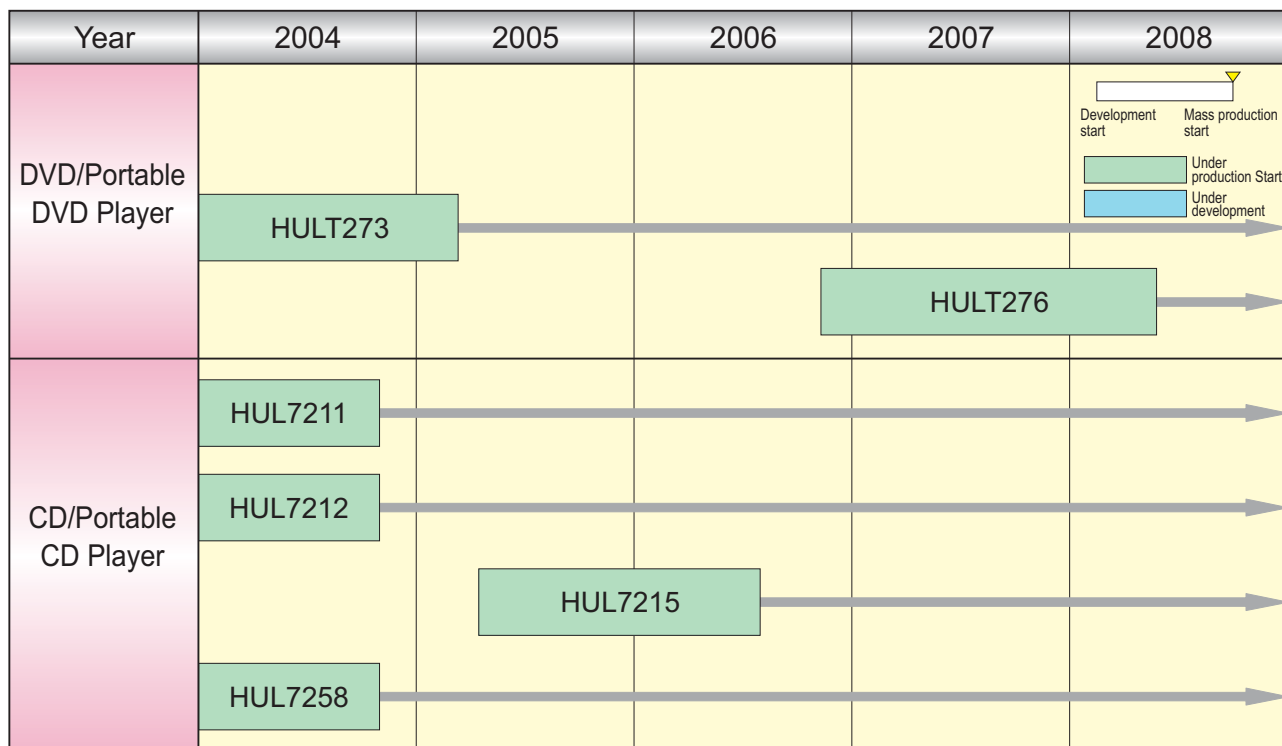
The figures below offer comparison of the optical pickup for writing DVD and CD between (i) conventional bulk type structure in which two CAN laser diodes are used and (ii) dual wavelength laser diode type structure in which one dual wavelength laser frame package is used.

Adoption of a dual wavelength laser frame package reduces the number of components and the number of optical axes to be adjusted, and achieves a small, simple optical pickup configuration that is easy to assemble.

In the BD/DVD/CD optical pickup for leading-edge Blu-ray Discs, the dual wavelength laser structure is indispensable in order to avoid complicated optical configurations.



Roadmap



Specification List

Application	Part No.	Features	Error Signal Detection Method		V_{CC} (V)	P_O max (mW)	λ (nm)	Package No.	Page
			Focus error	Tracking error					
DVD/Portable DVD Player	HULT273	<ul style="list-style-type: none"> Dual wavelength laser diode (1 chip) is mounted. For reading DVD / CD CD and CD-R: Reading at 24x speed DVD and DVD-R: Reading at 8x speed DVD-RAM: Reading at 5x speed 	SSD method	3-beam method (DVD, DVD-R) Phase differential method (DVD-RAM) 3-beam Push pull method	5	DVD:6 CD:8	DVD:667 CD:785	PKG07	18
	HULT276	<ul style="list-style-type: none"> Multi-mode dual wavelength laser diode (1 chip) eliminates the necessity of superimposing at high frequency. For reading DVD / CD CD and CD-R: Reading at 24x speed DVD and DVD-R: Reading at 8x speed DVD-RAM: Reading at 5x speed 							20
CD/Portable CD Player	HUL7211	<ul style="list-style-type: none"> Low voltage drive ($V_{CC} = 3$ V) Low power consumption laser diode Built-in I-V conversion amp. 	SSD method	3-beam method	3.6	795	PKG01-6	PKG01	22
	HUL7212	<ul style="list-style-type: none"> Low power consumption laser diode Built-in I-V conversion amp. 							23
	HUL7215	<ul style="list-style-type: none"> Low voltage drive ($V_{CC} = 3$ V) Low power consumption laser diode Built-in I-V conversion amp. 							24
	HUL7258	<ul style="list-style-type: none"> Low voltage drive ($V_{CC} = 3$ V) Built-in I-V conversion amp. Low power consumption laser diode Ultra thin package is adopted 							25

On the Hologram Unit

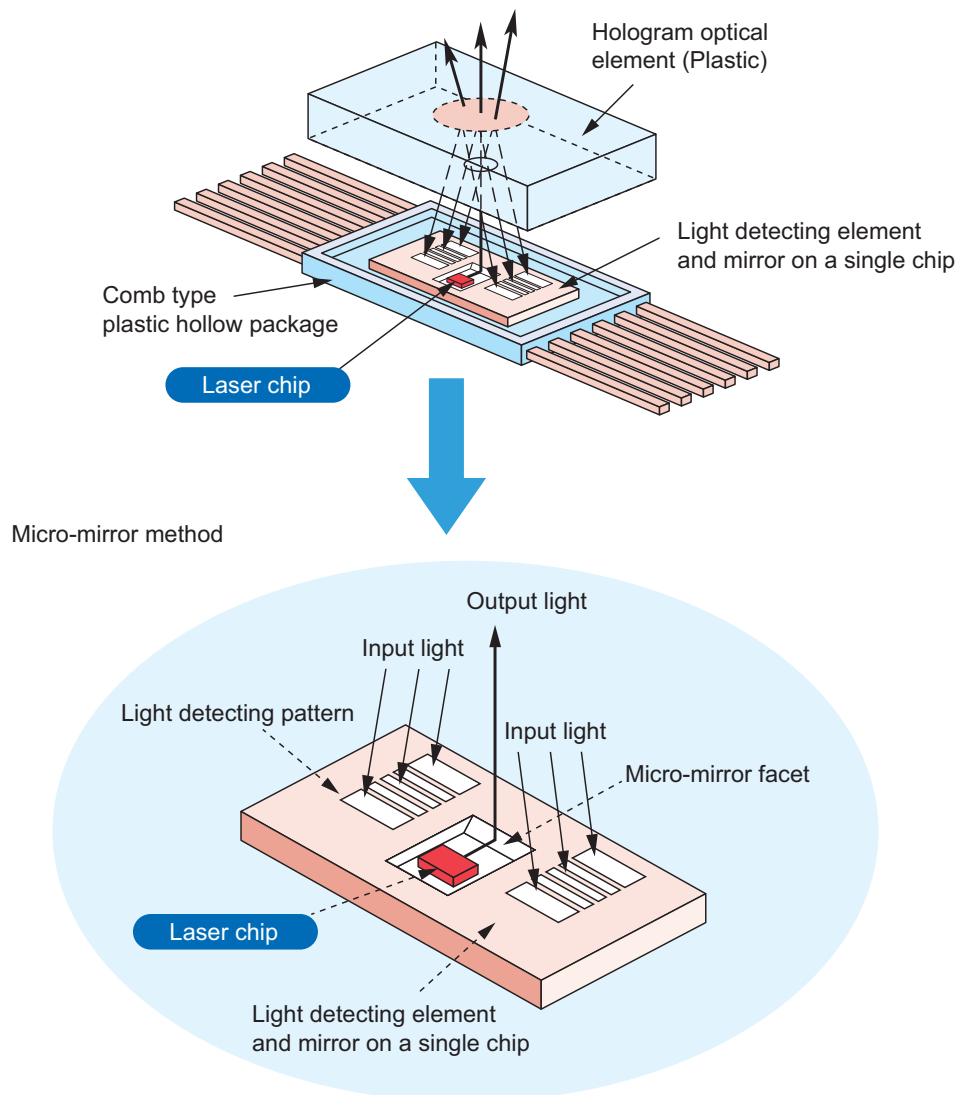
Hologram Unit, as it's revealing on its name, sophisticated optical diffractive hologram design enables to integrate the plural optical pickup functions into a compact package. Laser diode, signal detecting photo-diode IC, diffractive grating and beam splitter functions are built in compact plastic package to form fundamental optical pickup configuration.

The optical pickup is simply realized by focusing the output light from Hologram Unit to the optical disc by the optical objective lens.

Hologram Unit not only realizes the small and thin optical pickup size, but also simplify the assembly process, and helps to improve the mechanical reliability regarding vibration resistance.

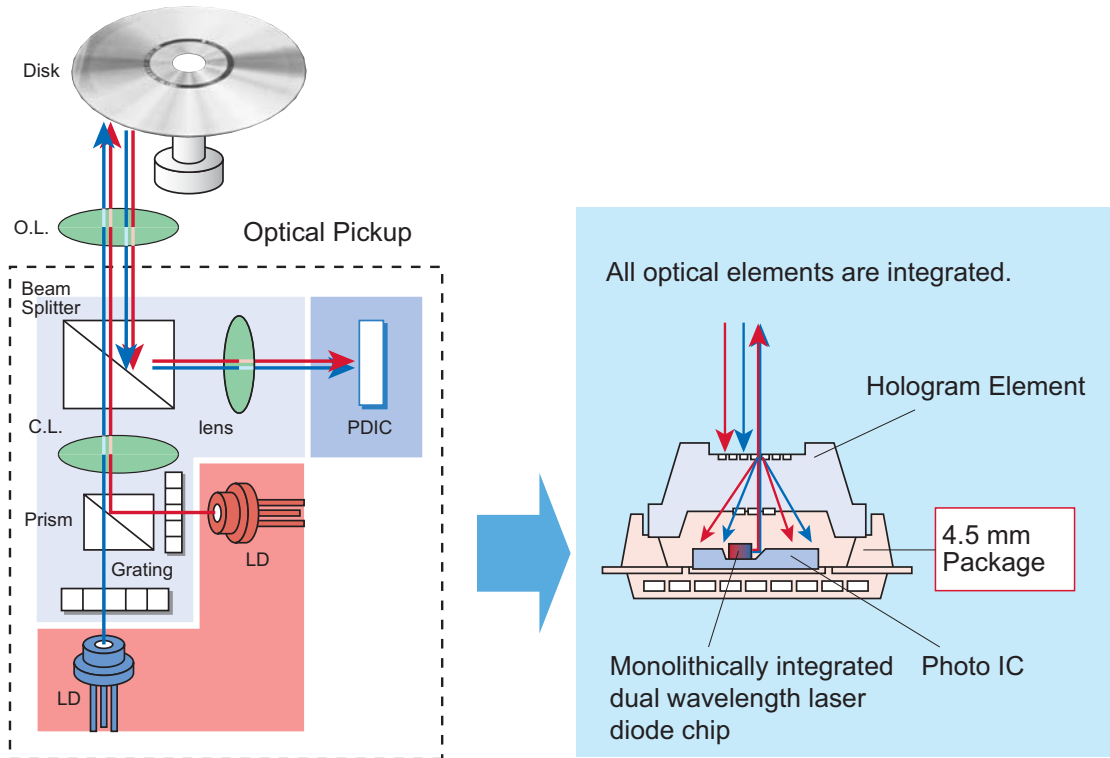
Built-in high speed photo-diode ICs are designed for CD and DVD/CD applications to realize the highest performances, respectively.

Hologram Unit Configuration



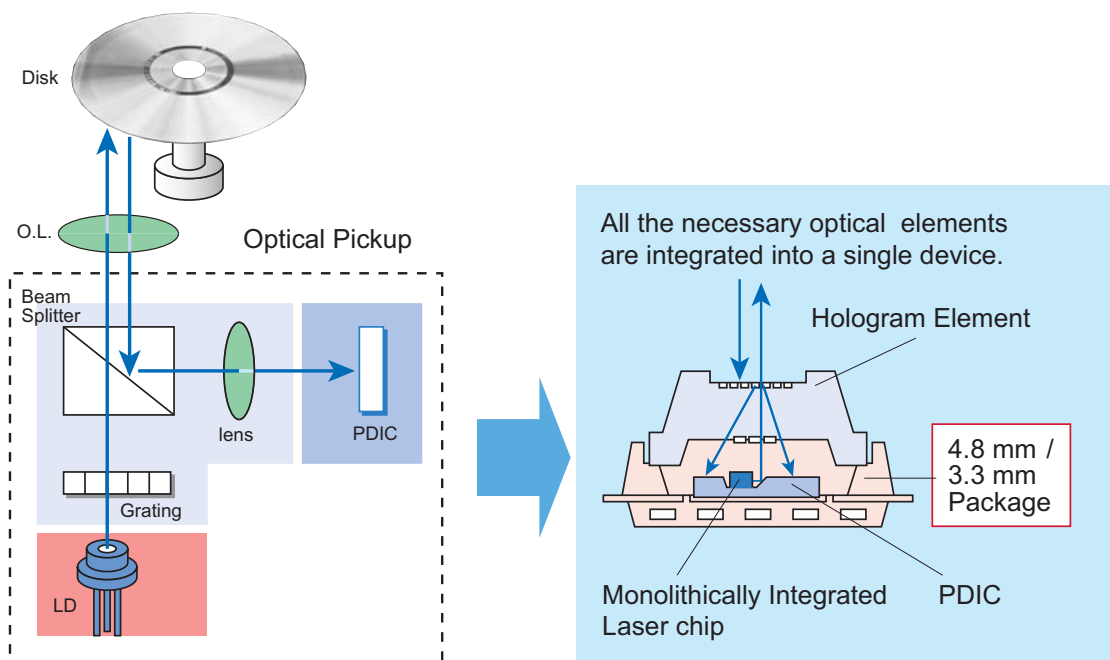
Configuration of DVD Pickup

All of the eight devices consisting the optical pickup are integrated into a single unit.

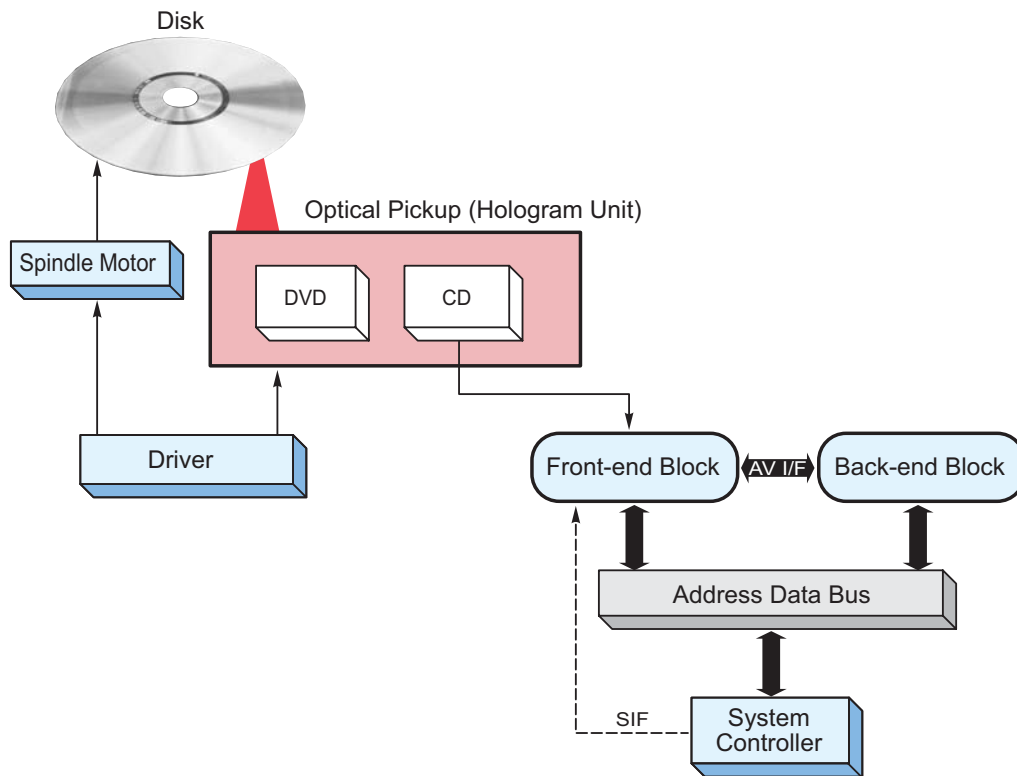


Configuration of CD Pickup

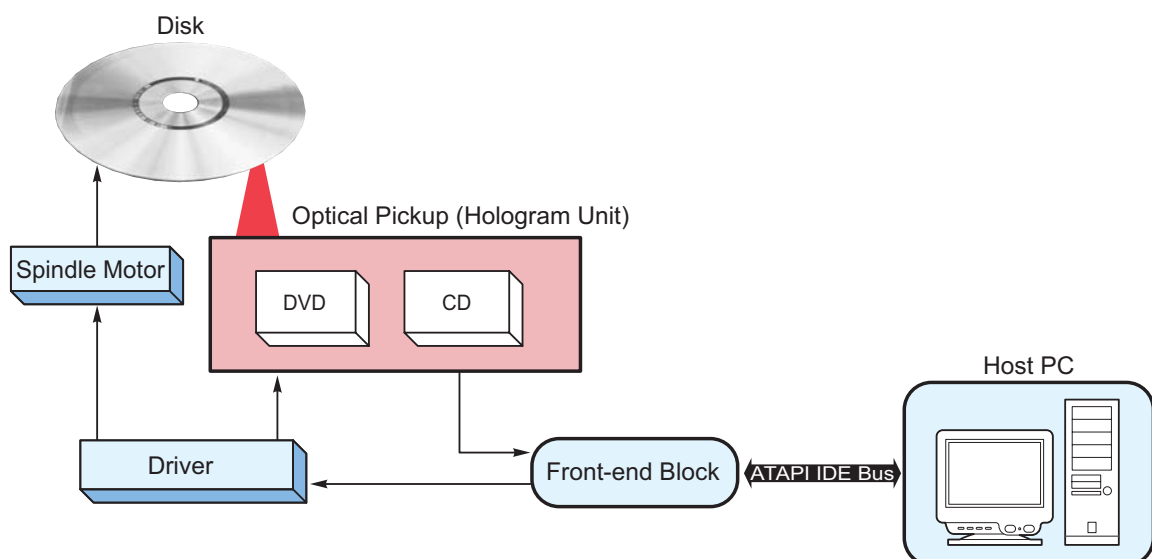
All of the five devices consisting the optical pickup are integrated into a single unit.



Block Diagram: DVD Player



Block Diagram: DVD-ROM Drive



Laser Diode

LNCT12PFRed/Infrared Dual Wavelength Laser Diode 12
(Record and reproduction for DVD/CD)**LNCT16PF**Red/Infrared Dual Wavelength Laser Diode 13
(Record and reproduction for DVD/CD)**LNCT21PU**Red/Infrared Dual Wavelength Laser Diode 14
(Record and reproduction for DVD/CD)**LNC415FG**Blue-violet Ultra High Power Laser Diode 16
(Record for Blu-ray Disc)

Specifications (Laser Diode)

LNCT12PF

Red/Infrared Dual Wavelength Laser Diode
(Record and reproduction for DVD/CD)

Features

- High output characteristics in a small package optimum for DVD recording OPU
- Pulsed light output: Red: 350 mW, Infrared: 350 mW
- Small frame package 1.8 mm thick

Package No.

- Frame PKG15

Absolute Maximum Ratings

Parameter		Symbol	DVD Ratings	CD Ratings	Unit
Output power	CW	P_O	100	150	mW
	Pulse		350 (Pulse width: 40 ns; Duty: 33%)	350 (Pulse width: 85 ns; Duty: 50%)	mW
Reverse voltage		V_r	1.5	1.5	V
Operating temperature		T_C (CW)	-10 to +75	-10 to +75	°C
		T_C (Pulse)	-10 to +75	-10 to +75	°C
Storage temperature		T_{stg}	-40 to +85	-40 to +85	°C

Electro-Optical Characteristics $T_C = 25^\circ\text{C}$

Parameter	Symbol	Conditions *1	DVD			CD			Unit
			Min	Typ	Max	Min	Typ	Max	
Threshold current	I_{th}	CW	—	55	80	—	55	80	mA
Operating current	I_{op}	CW,	—	150	200	—	215	260	mA
Operating voltage	V_{op}	$P_O = 100$ mW(DVD) $P_O = 150$ mW(CD)	—	2.4	3.0	—	2.4	3.0	V
Oscillation wavelength	λ		656	661	664	779	785	791	nm
Radiation angle	Horizontal	θ_h	8	—	12	6.5	—	10.5	deg
	Vertical	θ_v	14	—	19.5	13	—	17.5	deg
Radiation angle power fluctuation	Horizontal	$\Delta\theta_h$	-2	—	+2	-1.0	—	+3.0	deg
	Vertical	$\Delta\theta_v$	-2	—	+2	-1.0	—	+3.0	deg
Optical axis tilting	Horizontal	θ_x	-2	—	+2	-2	—	+2	deg
	Vertical	θ_y	-2	—	+2	-2	—	+2	deg
Optical axis tilting power fluctuation	Horizontal	$\Delta\theta_x$	-2	—	+2	-2	—	+2	deg
	Vertical	$\Delta\theta_y$	-2	—	+2	-2	—	+2	deg
Relative optical axis tilting	Horizontal	$\Delta\theta_{//}$	/			-2	—	+2	deg
	Vertical	$\Delta\theta_{\perp}$	/			-2	—	+2	deg
Differential efficiency	η	CW, $P_O = 5 - 100$ mW(DVD) $P_O = 5 - 150$ mW(CD)	0.85	1.05	—	0.75	0.95	—	W/A
Series resistance	R_s		—	3.5	6.0	—	3.4	6	Ω
Polarization ratio	TE/TM	CW, $P_O = 5$ mW	15	—	—	15	—	—	—
Coherent length	nL	—	6.91	6.99	7.07	6.14	6.22	6.29	mm

*1: Case temperature $T_C = 25^\circ\text{C}$, DVD laser pulse condition: Pulse width = 40 ns, duty = 33%,
CD laser pulse condition: Pulse width = 85 ns, duty = 50% unless otherwise specified

LNCT16PF

Red/Infrared Dual Wavelength Laser Diode
(Record and reproduction for DVD/CD)

Features

- High output characteristics in a small package optimum for DVD recording OPU
- Pulsed light output: Red: 300 mW, Infrared: 330 mW
- Small frame package 1.8 mm thick

Package No.

- Frame PKG15

Absolute Maximum Ratings

Parameter	Symbol	DVD Ratings	CD Ratings	Unit
Output Power	CW	90	160	mW
	Pulse	300 (Pulse width: 30 ns; Duty: 35%)	330 (Pulse width: 100 ns; Duty: 50%)	mW
Reverse voltage	V_r	1.5	1.5	V
Operating temperature	T_C (CW)	-10 to +80	-10 to +80	°C
	T_C (Pulse)	-10 to +80	-10 to +80	°C
Storage temperature	T_{stg}	-40 to +85	-40 to +85	°C

Electro-Optical Characteristics $T_C = 25^\circ\text{C}$

Parameter	Symbol	Conditions *1	DVD			CD			Unit
			Min	Typ	Max	Min	Typ	Max	
Threshold current	I_{th}	CW	30	50	80	30	55	80	mA
Operating current	I_{op}	CW,	115	130	170	170	215	250	mA
Operating voltage	V_{op}	$P_O = 90$ mW(DVD) $P_O = 160$ mW(CD)	2.0	2.45	3.0	2.0	2.45	3.0	V
Oscillation wavelength	λ		656	661	665	777	785	790	nm
Radiation angle	Horizontal	θ_h	8	—	12	6.5	—	11.5	deg
	Vertical	θ_v	13	—	19.5	12	—	18	deg
Radiation angle power fluctuation	Horizontal	$\Delta\theta_h$	-2	—	+2	0	—	+3.0	deg
	Vertical	$\Delta\theta_v$	-2	—	+2	-1.5	—	+2.5	deg
Optical axis tilting	Horizontal	θ_x	-2	—	+2	-2	—	+2	deg
	Vertical	θ_y	-2	—	+2	-2	—	+2	deg
Optical axis tilting power fluctuation	Horizontal	$\Delta\theta_x$	-1.5	—	+1.5	-1.5	—	+1.5	deg
	Vertical	$\Delta\theta_y$	-1.5	—	+1.5	-1.5	—	+1.5	deg
Relative optical axis tilting	Horizontal	$\Delta\theta_{//}$	/			-2	—	+2	deg
	Vertical	$\Delta\theta_{\perp}$				-2	—	+2	deg
Differential efficiency	η	CW, $P_O = 5 - 90$ mW(DVD) $P_O = 5 - 160$ mW(CD)	0.85	1.1	1.25	0.80	1.0	1.15	W/A
Series resistance	R_s		—	4.0	5.3	—	4.0	5.3	Ω
Polarization ratio	TE/TM	CW, $P_O = 5$ mW	12	—	—	12	—	—	—
Coherent length	nL	—	6.20	6.25	6.29	5.51	5.55	5.59	mm

*1: Case temperature $T_C = 25^\circ\text{C}$, DVD laser pulse condition: Pulse width = 30 ns, duty = 35%,
CD laser pulse condition: Pulse width = 100 ns, duty = 50% unless otherwise specified

Specifications (Laser Diode)

LNCT21PU

Red/Infrared Dual Wavelength Laser Diode
(Record and reproduction for DVD/CD)

Features

- Infrared light output: 250 mW (during CW operation) suitable to light scribing
- Pulsed light output: Red: 300 mW, Infrared: 400 mW
- Extremely thin frame package 1.2 mm thick

Package No.

- Frame PKG17

Absolute Maximum Ratings(DVD)

Parameter	Symbol	Ratings	Unit
Output Power	CW	90	mW
	Pulse	300 (Pulse width: 30 ns; Duty: 35%)	mW
Reverse voltage	V_r	1.5	V
Operating temperature	T_C (CW)	-10 to +85	°C
	T_C (Pulse)	-10 to +85	°C
Storage temperature	T_{stg}	-40 to +90	°C

Electro-Optical Characteristics(DVD) $T_C = 25^\circ\text{C}$

Parameter	Symbol	Conditions *1	Min	Typ	Max	Unit	
Threshold current	I_{th}	CW	30	50	80	mA	
Operating current	I_{op}	CW, $P_O = 90$ mW	115	130	170	mA	
Operating voltage	V_{op}		2.0	2.45	3.0	V	
Oscillation wavelength	λ		656	661	665	nm	
Radiation angle	Horizontal θ_h	CW, $P_O = 5, 90$ mW	8	—	12	deg	
	Vertical θ_v		13	—	19.5	deg	
Radiation angle power fluctuation	Horizontal $\Delta\theta_h$		-2	—	+2	deg	
	Vertical $\Delta\theta_v$		-2	—	+2	deg	
Optical axis tilting	Horizontal θ_x		-2	—	+2	deg	
	Vertical θ_y		-2	—	+2	deg	
Optical axis tilting power fluctuation	Horizontal $\Delta\theta_x$		-1.5	—	+1.5	deg	
	Vertical $\Delta\theta_y$		-1.5	—	+1.5	deg	
Relative optical axis tilting	Horizontal $\Delta\theta_{//}$		CW, $P_O = 5$ mW				deg
	Vertical $\Delta\theta_{\perp}$		CW, $P_O = 5$ mW				deg
Differential efficiency	η	CW, $P_O = 5 - 90$ mW	0.85	1.1	1.25	W/A	
Series resistance	R_s		—	4.0	5.3	Ω	
Polarization ratio	TE/TM	CW, $P_O = 5$ mW	12	—	—	—	
Coherent length	nL	—	6.20	6.25	6.29	mm	

*1: Case temperature $T_C = 25^\circ\text{C}$, DVD laser pulse condition: Pulse width = 30 ns, duty = 35%,
CD laser pulse condition: Pulse width = 100 ns, duty = 50% unless otherwise specified

Specifications (Laser Diode)

Absolute Maximum Ratings(CD)

Parameter		Symbol	Ratings	Unit
Output Power	CW	P_O	250	mW
	Pulse		400 (Pulse width: 100 ns; Duty: 50%)	mW
Reverse voltage		V_r	1.5	V
Operating temperature		T_C (CW)	-10 to +90	°C
		T_C (Pulse)	-10 to +90	°C
Storage temperature		T_{stg}	-40 to +90	°C

Electro-Optical Characteristics(CD) $T_C = 25^\circ\text{C}$

Parameter	Symbol	Conditions *2	Min	Typ	Max	Unit	
Threshold current	I_{th}	CW	30	55	80	mA	
Operating current	I_{op}	CW, $P_O = 160$ mW	170	215	250	mA	
Operating voltage	V_{op}		2.0	2.45	3.0	V	
Oscillation wavelength	λ		777	785	790	nm	
Radiation angle	Horizontal θ_h		CW, $P_O = 5, 160$ mW	6.5	—	11.5	deg
	Vertical θ_v	12		—	18	deg	
Radiation angle power fluctuation	Horizontal $\Delta\theta_h$	0		—	+3.0	deg	
	Vertical $\Delta\theta_v$	-1.5		—	+2.5	deg	
Optical axis tilting	Horizontal θ_x	-2		—	+2	deg	
	Vertical θ_y	-2		—	+2	deg	
Optical axis tilting power fluctuation	Horizontal $\Delta\theta_x$	-1.5		—	+1.5	deg	
	Vertical $\Delta\theta_y$	-1.5		—	+1.5	deg	
Relative optical axis tilting	Horizontal $\Delta\theta_{//}$	CW, $P_O = 5$ mW		-2	—	+2	deg
	Vertical $\Delta\theta_{\perp}$	CW, $P_O = 5$ mW		-2	—	+2	deg
Differential efficiency	η	CW, $P_O = 5 - 160$ mW	0.80	1.0	1.15	W/A	
Series resistance	R_s		—	4.0	5.3	Ω	
Polarization ratio	TE/TM	CW, $P_O = 5$ mW	12	—	—	—	
Coherent length	nL	—	5.53	5.57	5.61	mm	

*2: Case temperature $T_C = 25^\circ\text{C}$, DVD laser pulse condition: Pulse width = 30 ns, duty = 35%,
CD laser pulse condition: Pulse width = 100 ns, duty = 50% unless otherwise specified

LNC415FG

Blue-violet Ultra High Power Laser Diode
(Record for Blu-ray Disc)

Features

- Ultra high power:
Pulsed light output of 320 mW
- Oscillation wavelength of 405 nm optimum
for recording in Blu-ray Disc
- Slim CAN package of 3.8 mm in diameter

Package No.

- 3.8CAN PKG

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Ratings	Unit
Output power	$P_{cw, max}$	CW	80	mW
	$P_{pulse, max}$	Pulse (30 ns; Duty: 50%)	320	mW
Operating temperature	$T_{op, max}$	Case temperature	75	°C

Electro-Optical Characteristics $T_C = 25^\circ\text{C}$

Parameter	Symbol	Conditions ^{*1}	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	—	38	—	mA
Operating current	I_{op}	CW, $P_o = 80$ mW	—	90	—	mA
Operating voltage	V_{op}	CW, $P_o = 80$ mW	—	5.2	—	V
Oscillation wavelength	λ	CW, $P_o = 80$ mW	—	405	—	nm
Radiation angle	Horizontal	θ_h	—	8	—	deg
	Vertical	θ_v	—	18	—	deg

*1 Unless otherwise noted, case temperature $T_C = 25^\circ\text{C}$. Pulse condition is pulse width = 30 ns, duty = 50%.

Hologram Unit

HULT273	For DVD Player/ Portable DVD Player	18
HULT276	For DVD Player/ Portable DVD Player	20
HUL7211	For CD Player / Portable CD Player	22
HUL7212	For CD Player / Portable CD Player	23
HUL7215	For CD Player/ Portable CD Player	24
HUL7258	For CD Player/ Portable CD Player	25

HULT273

For DVD Player/Portable DVD Player

Features

- Dual wavelength laser diode (1 chip) is mounted.
- For reading of DVD and CD
- CD and CD-R: Reading at 24 × speed
DVD and DVD-R: Reading at 8 × speed
DVD-RAM: Reading at 5 × speed

Error Signal Detection Method

- Focus error signal detection: SSD method
- Tracking error signal detection:
CD, CD-R: 3-beam method
DVD, DVD-R: Phase differential method
DVD-RAM: 3-beam Push pull method

Package No.

- PKG07

Absolute Maximum Ratings

Parameter		Symbol	Ratings	Unit
Output power	DVD	$P_{O(HOE\ OUT)}$	6	mW
	CD	$P_{O(HOE\ OUT)}$	8	
Reverse voltage		$V_{R(LD)}$	1.5	V
Supply voltage		V_{CC}	6	V
Reference voltage		V_{ref}	+2.1 to +2.3	V
Operating package temperature		T_C	-10 to +75	°C
Storage temperature		T_{stg}	-40 to +85	°C

Unit Characteristic Specifications (DVD) $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	5	15	30	mA
Operating current	I_{OP}	CW, $V_{RF} = 820\text{ mV}$, $V_{CC} = 5\text{ V}$	10	20	35	mA
Operating voltage	V_{OP}		—	2.1	3.0	V
Oscillation wavelength	λ	CW, $P_{O(HOE\ OUT)} = 5\text{ mW}$	659	667	675	nm
Optical output from lens	P_O	CW, $V_{RF} = 820\text{ mV}$, $V_{CC} = 5\text{ V}$	—	0.2	0.5	mW
Focus error signal amplitude	V_{FE}		400	650	900	mV
Focus error signal balance	B_{FE}		-20	—	+20	%
Radial optical flux balance	RAB		-25	0	+25	%
Tangential optical flux balance	TAB		-25	0	+25	%
Jitter	Jitter		—	—	10	%

Specifications (Hologram Unit)

Unit Characteristic Specifications (CD) $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	5	15	30	mA
Operating current	I_{OP}	CW, $V_{RF} = 600 \text{ mV}$, $V_{CC} = 5 \text{ V}$	10	20	35	mA
Operating voltage	V_{OP}		—	2.0	3.0	V
Oscillation wavelength	λ	CW, $P_{O(HOE\ OUT)} = 7 \text{ mW}$	775	785	805	nm
Optical output from lens	P_O	CW, $V_{RF} = 600 \text{ mV}$, $V_{CC} = 5 \text{ V}$	—	0.35	0.6	mW
Focus error signal amplitude	V_{FE}		330	550	770	mV
Tracking error signal amplitude	V_{TE}		90	150	210	mV
Tracking error signal balance	B_{TE}		-40	—	+40	%
Jitter	Jitter		—	—	25	ns

HULT276

For DVD Player/Portable DVD Player

Features

- Multi-mode dual wavelength laser diode (1 chip) eliminates the necessity of superimposing at high frequency.
- For reading DVD/CD
- CD and CD-R: Reading at 24 × speed
DVD and DVD-R: Reading at 8 × speed
DVD-RAM: Reading at 5 × speed

Error Signal Detection Method

- Focus error signal detection: SSD method
- Tracking error signal detection:
CD, CD-R: 3-beam method
DVD, DVD-R: Phase differential method
DVD-RAM: 3-beam Push pull method

Package No.

- PKG07

Absolute Maximum Ratings

Parameter		Symbol	Ratings	Unit
Output power	DVD	$P_{O(HOE OUT)}$	5	mW
	CD	$P_{O(HOE OUT)}$	6	
Reverse voltage		$V_{R(LD)}$	1.5	V
Supply voltage		V_{CC}	6	V
Reference voltage		V_{ref}	+2.1 to +2.3	V
Operating package temperature		T_C	-10 to +75	°C
Storage temperature		T_{stg}	-40 to +85	°C

Unit Characteristic Specifications (DVD) $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	25	40	65	mA
Operating current	I_{OP}	CW, $V_{RF} = 820 \text{ mV}$, $V_{CC} = 5 \text{ V}$	30	50	70	mA
Operating voltage	V_{OP}		—	2.4	3.2	V
Oscillation wavelength	λ	CW, $P_{O(HOE OUT)} = 3 \text{ mW}$	659	667	675	nm
Optical output from lens	P_O	CW, $V_{RF} = 820 \text{ mV}$, $V_{CC} = 5 \text{ V}$	—	0.2	0.5	mW
Focus error signal amplitude	V_{FE}		400	650	900	mV
Focus error signal balance	B_{FE}		-20	—	+20	%
Radial optical flux balance	RAB		-25	0	+25	%
Tangential optical flux balance	TAB		-25	0	+25	%
Jitter	Jitter		—	—	10	%

Specifications (Hologram Unit)

Unit Characteristic Specifications (CD) $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	18	35	52	mA
Operating current	I_{OP}	CW, $V_{RF} = 600 \text{ mV}$, $V_{CC} = 5 \text{ V}$	23	40	57	mA
Operating voltage	V_{OP}		—	2.4	3.2	V
Oscillation wavelength	λ	CW, $P_{O(HOE OUT)} = 3.5 \text{ mW}$	775	785	805	nm
Optical output from lens	P_O	CW, $V_{RF} = 600 \text{ mV}$, $V_{CC} = 5 \text{ V}$	—	0.35	0.6	mW
Focus error signal amplitude	V_{FE}		330	550	770	mV
Tracking error signal amplitude	V_{TE}		90	150	210	mV
Tracking error signal balance	B_{TE}		-40	—	+40	%
Jitter	Jitter		—	—	25	ns

HUL7211

For CD Player / Portable CD Player

Features

- Low voltage drive ($V_{CC} = 3\text{ V}$)
- Low power consumption laser diode
- Built-in I-V conversion amp.

Error Signal Detection Method

- Focus error signal detection : SSD method
- Tracking error signal detection : 3-beam method

Package No.

- PKG01

Absolute Maximum Ratings

Parameter	Symbol	Ratings	Unit
Output power	P_O	3.6	mW
Reverse voltage	$V_{R(LD)}$	2	V
Supply voltage	V_{CC}	6	V
Reference voltage	V_{ref}	+1.3 to $V_{CC} - 1.5$	V
Operating ambient temperature	T_{opr}	-10 to +60	°C
Storage temperature	T_{stg}	-40 to +85	°C

Unit Characteristic Specifications $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	15	25	35	mA
Operating current	I_{OP}	CW, $V_{RF} = 330\text{ mV}$, $V_{CC} = 3\text{ V}$	20	32	45	mA
Operating voltage	V_{OP}		—	1.9	2.4	V
Oscillation wavelength	λ	CW, $P_{O(HOE\ OUT)} = 1.8\text{ mW}$	775	795	815	nm
Focus error signal amplitude	V_{FE}	$V_{RF} = 330\text{ mV}$, $V_{CC} = 3\text{ V}$	230	330	430	mV
Focus error signal balance	B_{FE}		-10	0	+10	%
Tracking error signal amplitude	V_{TE}		170	280	390	mV
Tracking error signal balance	B_{TE}		-30	0	+30	%
Jitter	Jitter		—	—	6	ns
Focus error signal defocusing	D_{FO}		-10	0	+10	%

HUL7212

For CD Player / Portable CD Player

Features

- Low power consumption laser diode
- Built-in I-V conversion amp.

Error Signal Detection Method

- Focus error signal detection : SSD method
- Tracking error signal detection : 3-beam method

Package No.

- PKG01

Absolute Maximum Ratings

Parameter	Symbol	Ratings	Unit
Output power	P_O	3.6	mW
Reverse voltage	$V_{R(LD)}$	2	V
Supply voltage	V_{CC}	6	V
Reference voltage	V_{ref}	+1.3 to $V_{CC} - 1.5$	V
Operating ambient temperature	T_{opr}	-10 to +60	°C
Storage temperature	T_{stg}	-40 to +85	°C

Unit Characteristic Specifications $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	15	25	35	mA
Operating current	I_{OP}	CW, $V_{RF} = 520\text{ mV}$, $V_{CC} = 5\text{ V}$	20	32	45	mA
Operating voltage	V_{OP}		—	1.9	2.4	V
Oscillation wavelength	λ	CW, $P_{O(HOE\ OUT)} = 1.8\text{ mW}$	785	800	815	nm
Focus error signal amplitude	V_{FE}	$V_{RF} = 520\text{ mV}$, $V_{CC} = 5\text{ V}$	260	440	620	mV
Focus error signal balance	B_{FE}		-10	0	+10	%
Tracking error signal amplitude	V_{TE}		170	280	390	mV
Tracking error signal balance	B_{TE}		-30	0	+30	%
Jitter	Jitter		—	—	6	ns
Focus error signal defocusing	D_{FO}		-10	0	+10	%

HUL7215

For CD Player / Portable CD Player

Features

- Low voltage drive ($V_{CC} = 3\text{ V}$)
- Low power consumption laser diode
- Built-in I-V conversion amp.

Error Signal Detection Method

- Focus error signal detection: SSD method
- Tracking error signal detection: 3-beam method

Package No.

- PKG01-6

Absolute Maximum Ratings

Parameter	Symbol	Ratings	Unit
Output power	P_O	3.6	mW
Reverse voltage	$V_{R(LD)}$	2	V
Supply voltage	V_{CC}	6	V
Reference voltage	V_{ref}	+1.3 to $V_{CC} - 1.5$	V
Operating ambient temperature	T_{opr}	-10 to +60	°C
Storage temperature	T_{stg}	-40 to +85	°C

Unit Characteristic Specifications $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	15	25	35	mA
Operating current	I_{OP}	CW, $V_{RF} = 330\text{ mV}$, $V_{CC} = 3\text{ V}$	20	32	45	mA
Operating voltage	V_{OP}		—	1.9	2.4	V
Oscillation wavelength	λ	CW, $P_{O(HOE\ OUT)} = 1.8\text{ mW}$	775	795	815	nm
Focus error signal amplitude	V_{FE}	$V_{RF} = 330\text{ mV}$, $V_{CC} = 3\text{ V}$	230	380	530	mV
Focus error signal balance	B_{FE}		-10	0	+10	%
Tracking error signal amplitude	V_{TE}		170	280	390	mV
Tracking error signal balance	B_{TE}		-30	0	+30	%
Jitter	Jitter		—	—	6	ns
Focus error signal defocusing	D_{FO}		-10	0	+10	%

HUL7258

For CD Player / Portable CD Player

Features

- Low voltage drive ($V_{CC} = 3\text{ V}$)
- Built-in I-V conversion amp.
- Low power consumption laser diode
- Thin package is adopted

Error Signal Detection Method

- Focus error signal detection : SSD method
- Tracking error signal detection : 3-beam method

Package No.

- PKG03

Absolute Maximum Ratings

Parameter	Symbol	Ratings	Unit
Output power	P_O	3.6	mW
Reverse voltage	$V_{R(LD)}$	2	V
Supply voltage	V_{CC}	6	V
Reference voltage	V_{ref}	+1.3 to $V_{CC} - 1.5$	V
Operating ambient temperature	T_{opr}	-10 to +60	°C
Storage temperature	T_{stg}	-40 to +85	°C

Unit Characteristic Specifications $T_C = 25^\circ\text{C} \pm 3^\circ\text{C}$

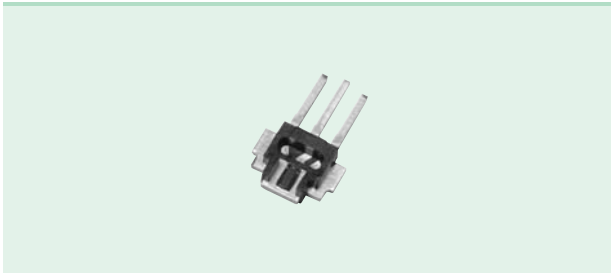
Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Threshold current	I_{th}	CW	15	25	35	mA
Operating current	I_{OP}	CW, $V_{RF} = 330\text{ mV}$, $V_{CC} = 3\text{ V}$	20	32	45	mA
Operating voltage	V_{OP}		—	1.9	2.4	V
Oscillation wavelength	λ	CW, $P_{O(HOE\ OUT)} = 1.8\text{ mW}$	775	795	815	nm
Optical output from lens	P_O	$V_{RF} = 330\text{ mV}$, $V_{CC} = 3\text{ V}$	—	0.18	0.25	mW
Focus error signal amplitude	V_{FE}		200	330	460	mV
Focus error signal balance	B_{FE}		-10	0	+10	%
Tracking error signal amplitude	V_{TE}		170	280	390	mV
Tracking error signal balance	B_{TE}		-30	0	+30	%
Jitter	Jitter		—	—	6	ns
Focus error signal defocusing	D_{FO}		-8	0	+8	%

Laser Diode

Frame PKG15	28
Frame PKG17	29
3.8CAN PKG	30

Package No.
Frame PKG15

Appearance



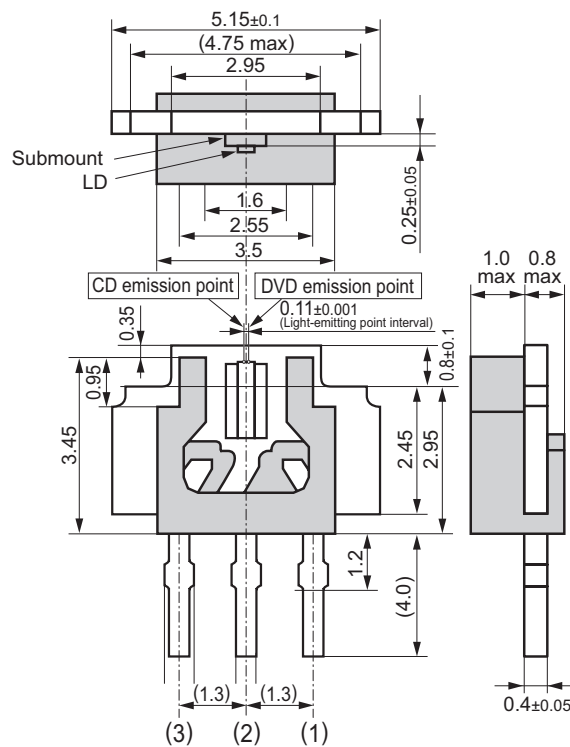
Part No.

- LNCT12PF
- LNCT16PF

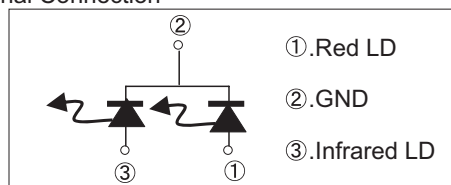
Outline

The shape, dimensions, etc. shown in the appearance diagram are for reference only. Detailed information will be provided through consultations with individual customers. Please contact the nearest sales office for further information.

Unit : mm



Internal Connection



Package No.
Frame PKG17

Appearance



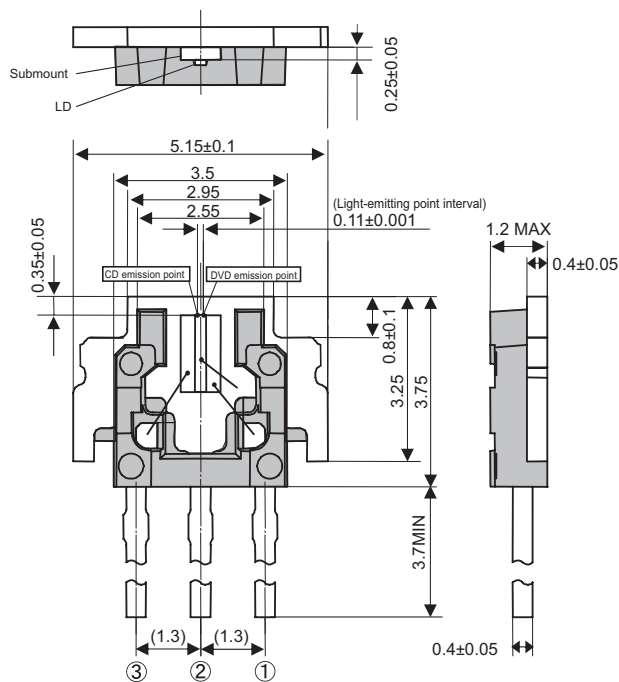
Part No.

● LNCT21PU

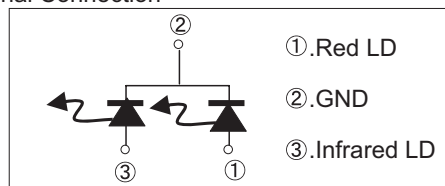
Outline

The shape, dimensions, etc. shown in the appearance diagram are for reference only. Detailed information will be provided through consultations with individual customers. Please contact the nearest sales office for further information.

Unit : mm



Internal Connection



Package No.
3.8CAN PKG

Appearance



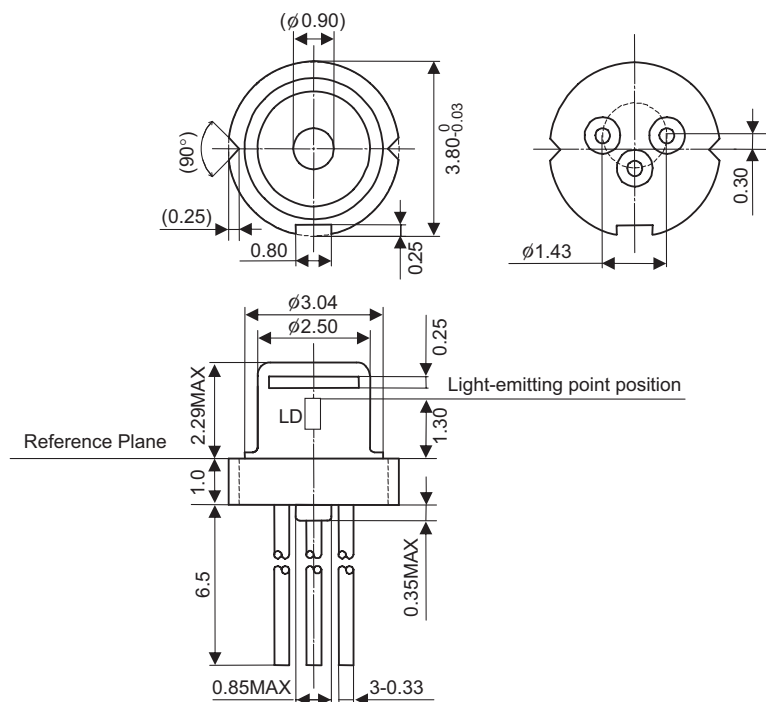
Part No.

●LNC415FG

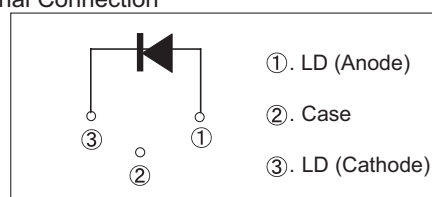
Outline

The shape, dimensions, etc. shown in the appearance diagram are for reference only. Detailed information will be provided through consultations with individual customers. Please contact the nearest sales office for further information.

Unit : mm



Internal Connection



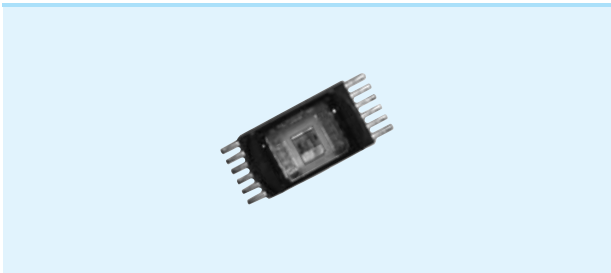
Hologram Unit

PKG01	32
PKG01-6	33
PKG03	34
PKG07	35

Appearance and Outline

Package No. PKG01

Appearance

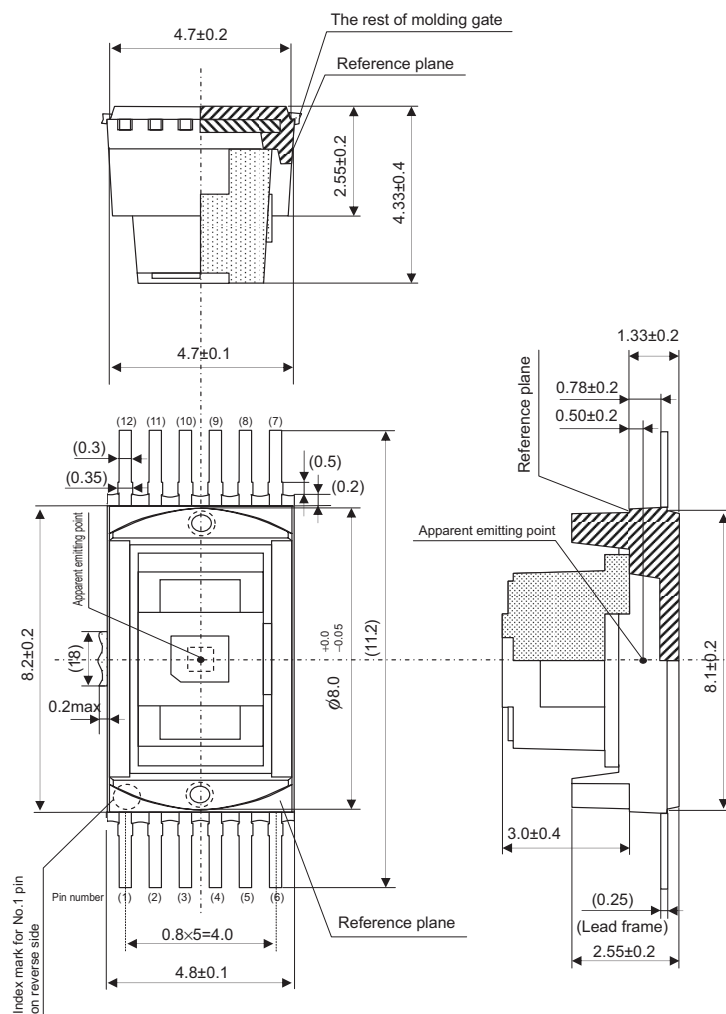


Part No.

- HUL7211
- HUL7212

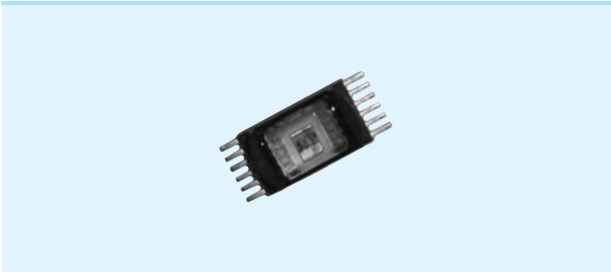
Outline

The shape, dimensions, etc. shown in the appearance diagram are for reference only. Detailed information will be provided through consultations with individual customers. Please contact the nearest sales office for further information.



Package No.
PKG01-6

Appearance



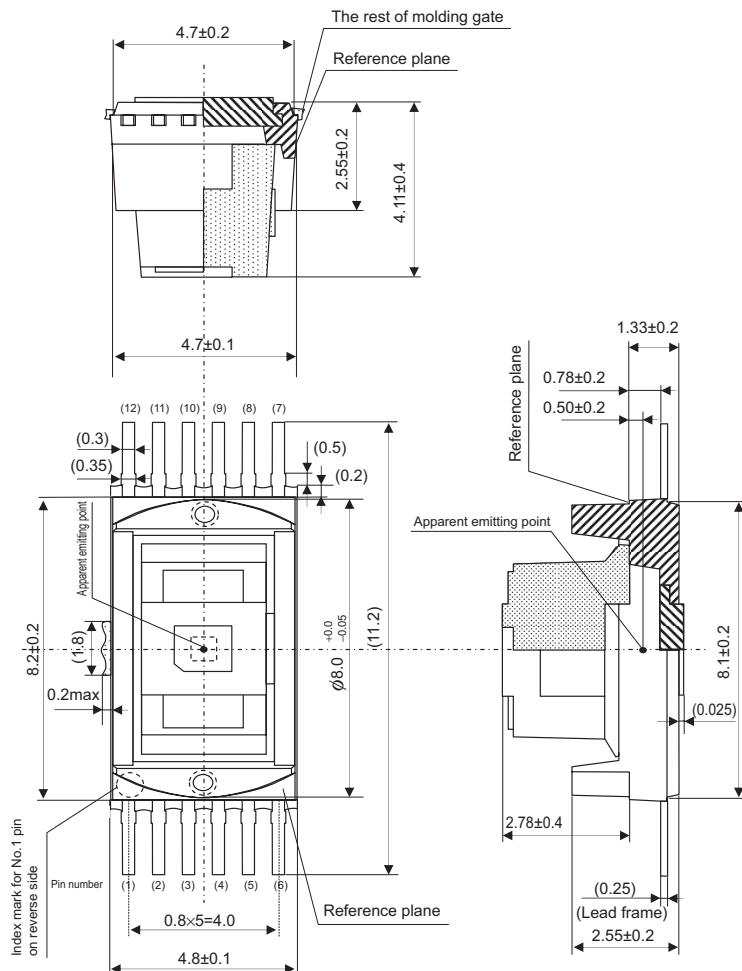
Part No.

● HUL7215

Outline

The shape, dimensions, etc. shown in the appearance diagram are for reference only. Detailed information will be provided through consultations with individual customers. Please contact the nearest sales office for further information.

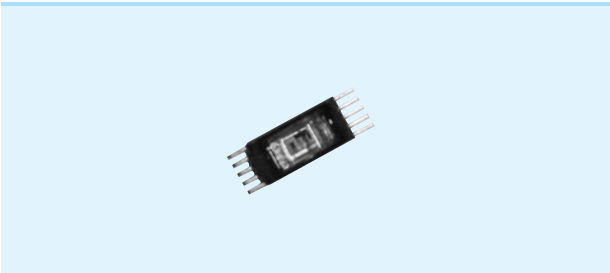
Unit : mm



Appearance and Outline

Package No. PKG03

Appearance



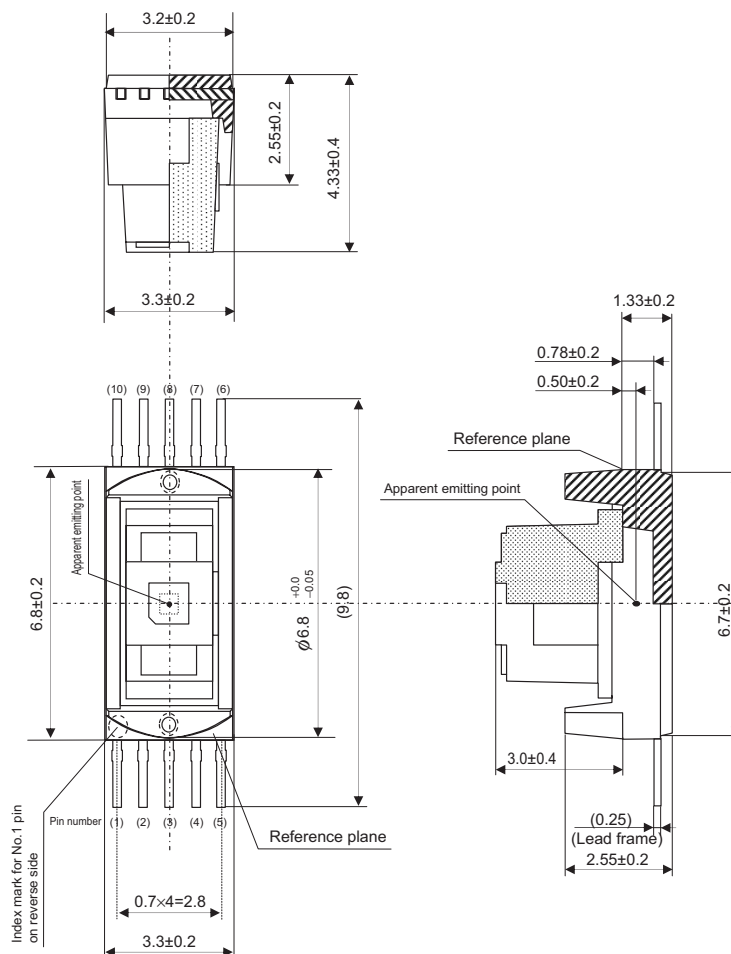
Part No.

● HUL7258

Outline

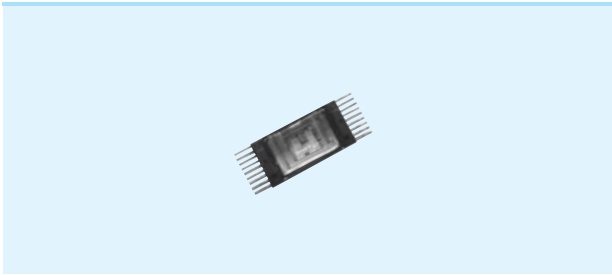
The shape, dimensions, etc. shown in the appearance diagram are for reference only. Detailed information will be provided through consultations with individual customers. Please contact the nearest sales office for further information.

Unit : mm



Package No.
PKG07

Appearance



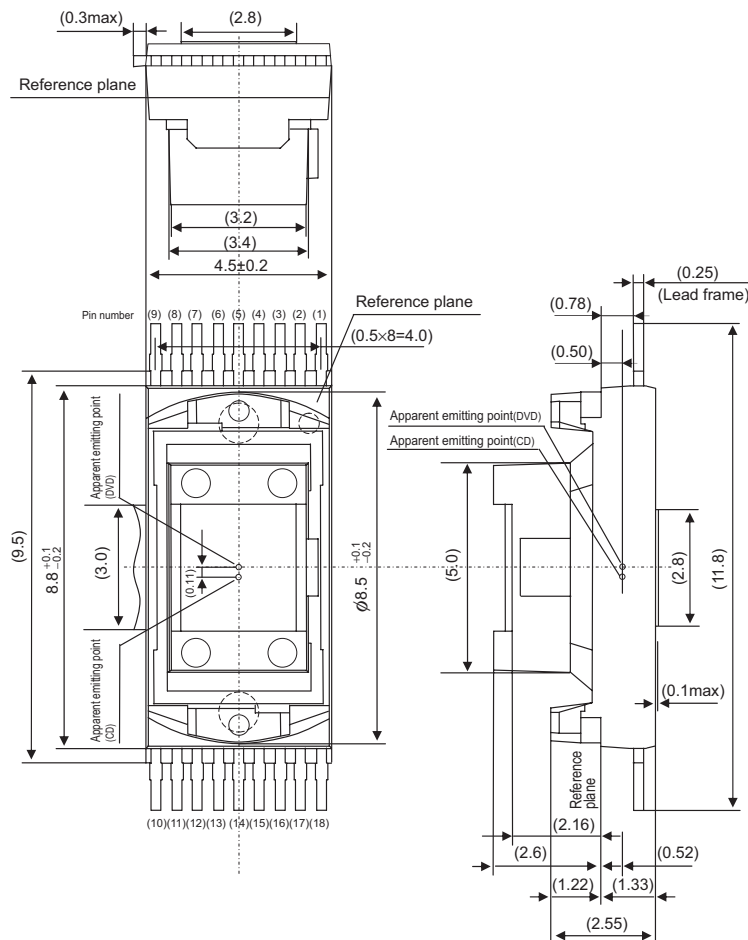
Part No.

- HULT273
- HULT276

Outline

The shape, dimensions, etc. shown in the appearance diagram are for reference only. Detailed information will be provided through consultations with individual customers. Please contact the nearest sales office for further information.

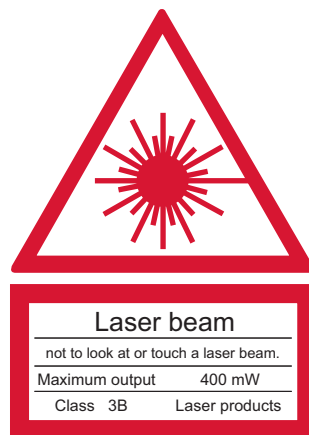
Unit : mm



Caution for Using Laser Diodes

- (1) A laser beam is harmful to human eyes. Never look at active laser directly or through lens.
- (2) Caution must be exercised in preventing electrostatic damage while handling the laser diode. To ensure human grounding (via 1 M Ω), use a conductive mat on the floor, conductive sole shoes, conductive containers, etc. Always ground the tip of solder iron.
- (3) Laser diode can be damaged by abnormal pulses from nearby equipment. For example, fluorescent lamps should never be turned on/off near laser diodes.
- (4) Never exceed the absolute maximum rated values. It is especially important not to exceed the absolute maximum output even momentarily.
- (5) Check the transition characteristics of the entire driving circuit including the power supply. Take appropriate measures to avoid events such as spike current generated when the power switch is turned on/off which may exceed the laser diode's maximum rating.
- (6) We recommend keeping the actual design targets below 2/3 the maximum ratings.
- (7) Appropriate protective circuitry must be provided in each laser circuit.
- (8) Attention must be paid to providing adequate means for heat dissipation. A copper plate of 50 mm \times 50 mm \times 2 mm or similar heat dissipation device of adequate dissipation should be used as a heat sink.

- The following warning labels are used to indicate the danger of laser beams.



	Caution for Safety
 DANGER	Do not touch or look at a laser beam directly. It is in danger of a injury to eyesight or outer skin in the worst case.

Pub. No.A00035FE

Laser Diode/Hologram Unit for Optical Disk

October 1, 2008 6th Edition

Issued by

Panasonic Corporation

© Panasonic Corporation 2001-2008

SALES OFFICES

NORTH AMERICA

● U.S.A. Sales Office:

Panasonic Industrial Company [PIC]

● San Diego Office:

4995 Murphy Canyon Road, Suite 105, San Diego, California 92123, U.S.A.

Tel:1-858-503-2965 Fax:1-858-715-5545

● New Jersey Office:

3 Panasonic Way Secaucus, New Jersey 07094, U.S.A.

● Chicago Office:

5201 Tollview Road, Rolling Meadows, Illinois 60008, U.S.A.

● San Jose Office:

2033 Gateway Place, Suite 200, San Jose, California 95110, U.S.A.

● Canada Sales Office:

Panasonic Canada Inc. [PCI]

5770 Ambler Drive 27 Mississauga, Ontario L4W 2T3, Canada

Tel:1-905-238-2315 Fax:1-905-238-4012

LATIN AMERICA

● Mexico Sales Office:

Panasonic de Mexico, S.A. de C.V. [PANAMEX]

Amores 1120 Col. Del Valle Delegacion Benito Juarez C.P. 03100 Mexico, D.F. Mexico

Tel:52-5-488-1000 Fax:52-5-488-1073

● Guadalajara Office:

Sucursal Guadalajara Av. Lazaro Cardenas 2305 Local G-102 Plaza Comercial Abastos; Col. Las Torres Guadalajara, Jal. 44920, Mexico

Tel:52-3-671-1205 Fax:52-3-671-1256

● Brazil Sales Office:

Panasonic do Brasil Ltda. [PANABRAS]

Caixa Postal 1641, Sao Jose dos Campos, Estado de Sao Paulo, Brasil

Tel:55-12-3935-9000 Fax:55-12-3931-3789

EUROPE

● Europe Sales Office:

Panasonic Industrial Europe GmbH [PIE]

● Germany Sales Office:

Hans-Pinsel-Strasse 2 85540 Haar, Germany

Tel:49-89-46159-119 Fax:49-89-46159-195

ASIA

● Singapore Sales Office:

Panasonic Semiconductor Sales Asia [PSCSA]

300 Beach Road, #16-01, the Concourse, Singapore 199555, the Republic of Singapore

Tel:65-6396-8811 Fax:65-6396-8822

● Malaysia Sales Office:

Panasonic Industrial Company (M) Sdn. Bhd. [PICM]

● Head Office:

15th Floor, Menara IGB, Mid Valley City, Lingkaran Syed Putra, 59200 Kuala Lumpur, Malaysia

Tel:60-3-2297-6888 Fax:60-6-2284-6898

● Penang Office:

Suite 20-07, 20th Floor, MWE Plaza, No.8, Lebuhr Farquhar, 10200 Penang, Malaysia

Tel: 60-4-201-5125 Fax:60-4-261-9989

● Johor Sales Office:

Menara Pelangi, Suite8.3A, 8th Floor, No.2, Jalan Kuning, Taman Pelangi, 80400 Johor Bahru, Johor, Malaysia

Tel:60-7-331-3822 Fax:60-7-355-3996

● Thailand Sales Office:

Panasonic Industrial (Thailand) Ltd. [PICT]

252-133 Muang Thai-Phatra Complex Building, 31st Floor Rachadaphisek Road, Huaykwang, Bangkok 10320, Thailand

Tel:66-2-693-3400 to 3421 Fax:66-2-693-3422 to 3427

● Philippines Sales Office:

Panasonic Industrial Asia PTE. Ltd. (Philippines) [PIAP]

102 Laguna Boulevard, Bo. Don Jose Laguna Technopark, Santa Rosa, Laguna 4026, the Philippines

Tel:63-2-520-3150 Fax:63-2-520-8629

● China Sales Office:

Panasonic Semiconductor Sales (China) [PSCSCH]

● Beijing Sales Office:

Panasonic Corporation of China

8th Floor, Tower C, Heqiao Buiding, No.8A Guanghua Road, Chaoyang District, Beijing, China, 100026

Tel:86-10-6566-3706 Fax:86-10-6566-3704

● Tianjin Sales Office:

Panasonic Industrial (China) Co., Ltd. Tianjin Branch

Room No.1001, Tianjin International Building, 75, Nanjing Road, Heping District, Tianjin, China, 300050

Tel:86-22-2313-9771 to 9774 Fax:86-22-2313-9770

● Dalian Sales Office:

Panasonic Corporation of China Dalian Branch

9th Floor Xiwang Tower, No. 136 Zhongshan Road, Zhongshan District, Dalian, China, 116011

Tel:86-411-8370-8805 to 8807 Fax:86-411-8368-6802

● Panasonic Industrial (China) Co., Ltd.

Semiconductor Group

12th Floor, China Insurance Building, 166 East Road Lujiazui, Pudong New District, Shanghai 200120, China

Tel:86-21-6841-9558 Fax:86-21-6841-9631

● Panasonic SH Industrial Sales (Shenzhen) Co., Ltd.

Semiconductor Group

Futian Branch: 6th Floor, Excellence Times Square, 4068 Yitian Road, Futian District, Shenzhen 518048, China

Tel:86-755-8255-8888 Fax:86-755-8255-8828

● Hong Kong Sales Office:

Panasonic Semiconductor Sales (China) [PSCSCH]

Panasonic Shun Hing Industrial Sales (Hong Kong) Co., Ltd. Semiconductor Group

33rd Floor, Office Tower, Langham Place, 8 Argyle Street, Mongkok, Kowloon, Hong Kong

Tel:852-2529-7322 Fax:852-2865-4455

● Taiwan Sales Office:

Panasonic Industrial Sales (Taiwan) Co.,Ltd. [PIST]

● Head Office:

12th Floor, No.9, SongGao Rd., Taipei 110, Taiwan

Tel:886-2-2757-1900 Fax:886-2-2757-1906

● Southern Office:

Room B, 5th Floor, No.35, Yongda 5th Rd., Yongkang City, Tainan, 710, Taiwan

Tel:886-6-203-2880 Fax:886-6-201-8025

● Korea Sales Office:

Panasonic Industrial Korea Co., Ltd. [PIKL]

C Square Building 4th Floor, 61-21, 1ga,

Taepyeongno, Jung-gu, Seoul, 100-756, Korea

Tel:82-2-795-9600 Fax:82-2-795-1542

Semiconductor Company, Panasonic Corporation

Nagaokakyo, Kyoto 617-8520, Japan

Tel:075-951-8151

<http://panasonic.net/sc/en>