

**SPI-236-17****SANYO****Ultraminiature photointerrupter  
(single-transistor type)****Features**

- GaAs Infrared LED plus Single Phototransistor
- Photo-Interrupter
- Contact type
- Compact type : H3.25 X L5.0 X W4.5mm
- Application : For the general public welfare

**Absolute Maximum Ratings at Ta=25°C, 65%RH (as per JIS C 7032 )**

	Parameter	Symbol	Rating	Unit
Input LED	Forward Current *1	$I_F$	50	mA
	Reverse Voltage	$V_R$	5	V
	Power Dissipation	$P_D$	70	mW
Output Phototransistor	Collector-Emitter Voltage	$V_{CEO}$	20	V
	Emitter-Collector Voltage	$V_{ECO}$	5	V
	Collector Current	$I_C$	20	mA
	Power Dissipation	$P_C$	70	mW
Operating Temperature		$T_{opr}$	-20 to +80	°C
Storage Temperature		$T_{stg}$	-30 to +85	°C
Soldering Temperature *2		$T_{sol}$	260	°C

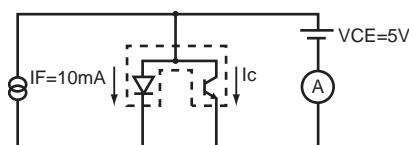
\*1 See forward current derating

\*2 Soldering conditions : time : max. 3sec; clearance : min. 1mm from lower stay

**Electro-Optical Characteristics at Ta=25°C, 65%RH**

	Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Input	Forward Voltage	$V_F$	$I_F=10\text{mA}$	1.0	1.15	1.4	V
	Reverse Current	$I_R$	$V_R=5\text{V}$	-	-	10	$\mu\text{A}$
Output	Dark Current	$I_{CEO}$	$I_F=0\text{mA}$ , $V_{CE}=10\text{V}$	-	10	200	nA
Coupled	Collector Output Current	$I_C$	$I_F=10\text{mA}$ , $V_{CE}=5\text{V}^{*1}$	240	500	880	$\mu\text{A}$
	Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_F=10\text{mA}$ , $I_C=50\mu\text{A}$	-	-	0.5	V
	Rise Time	$t_r$	$V_{CC}=5\text{V}$ , $R_L=100\Omega$	-	5	-	$\mu\text{s}$
	Fall Time	$t_f$	$I_C=1\text{mA}$	-	5	-	$\mu\text{s}$

\*1 Measurement Circuit of Collector Current



\*2 Table of Classification of Collector Output

Class	A	B	C
$I_C$ ( $\mu\text{A}$ )	880 to 460	635 to 330	460 to 240

**SANYO Electric Co.,Ltd. Semiconductor Company**

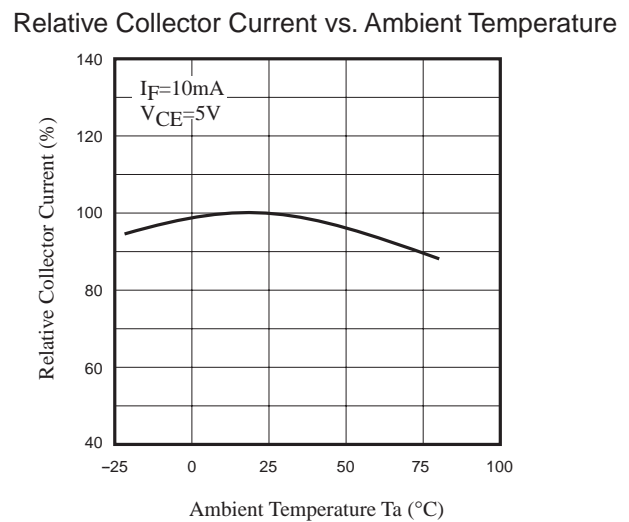
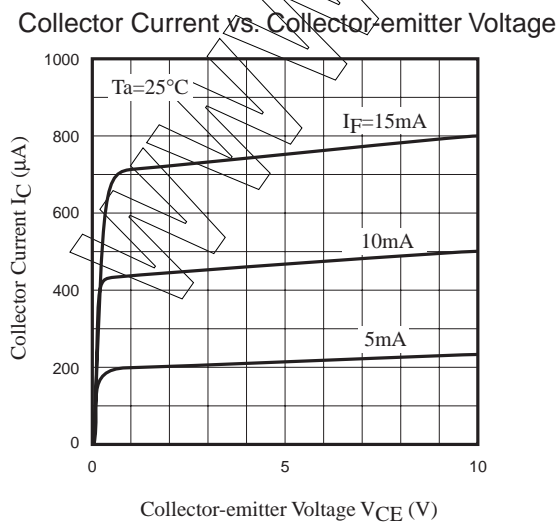
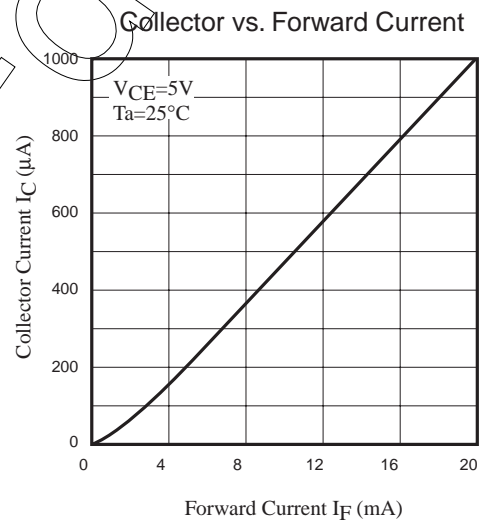
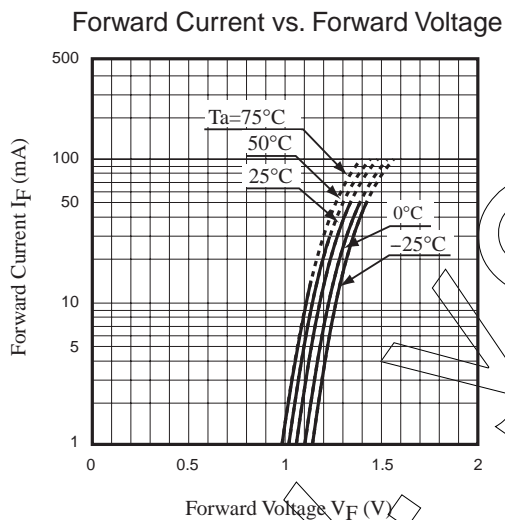
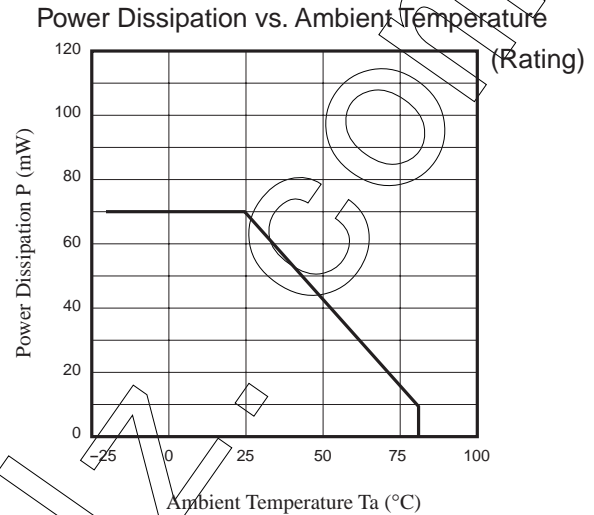
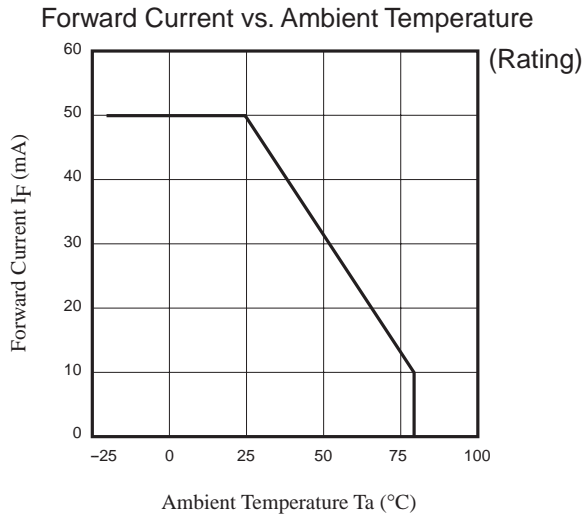
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## Typical Characteristics



These numerical value show the electrical and optical characteristics of this product, and not assure this contents.

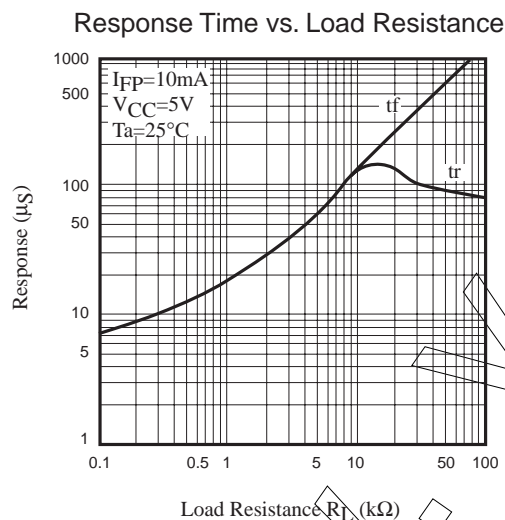
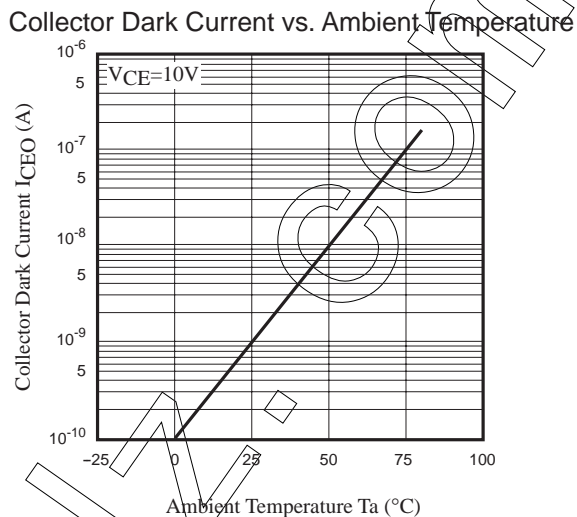
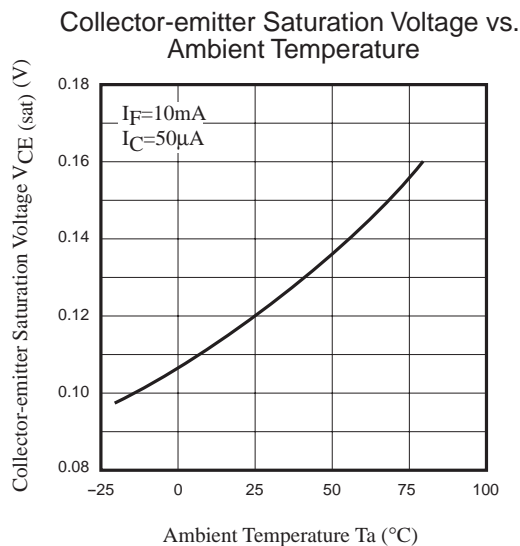




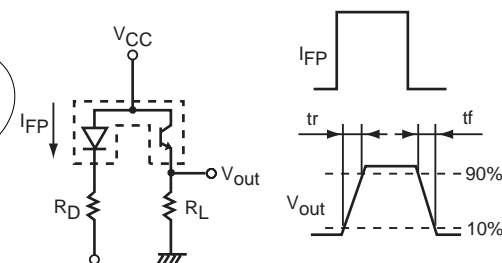
## Typical Characteristics

### CAUTION

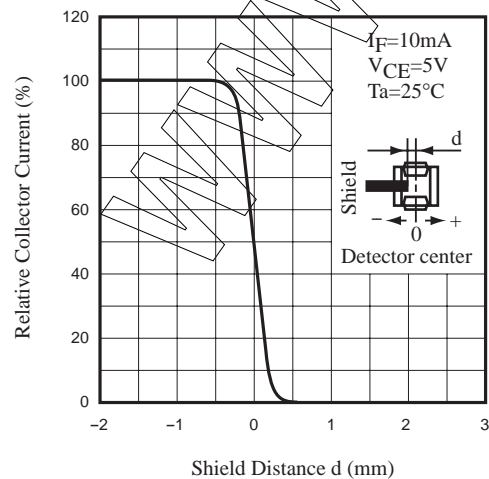
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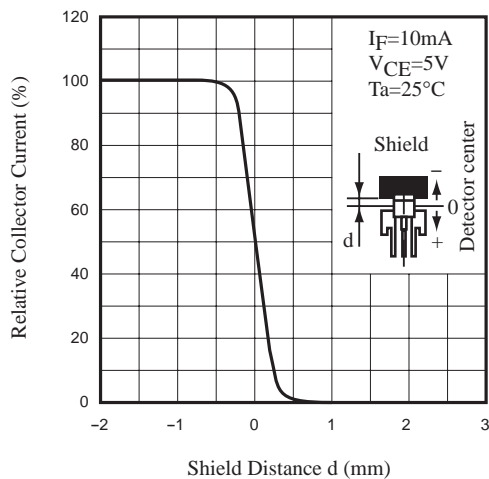
Test Circuit for Response Time



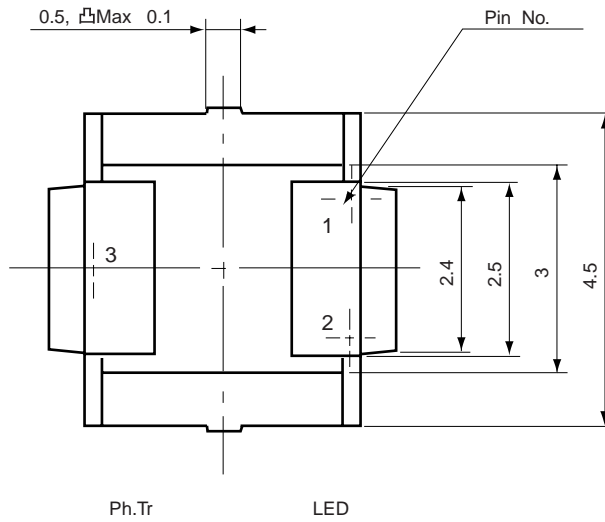
Relative Collector Current vs. Shield Distance (1)



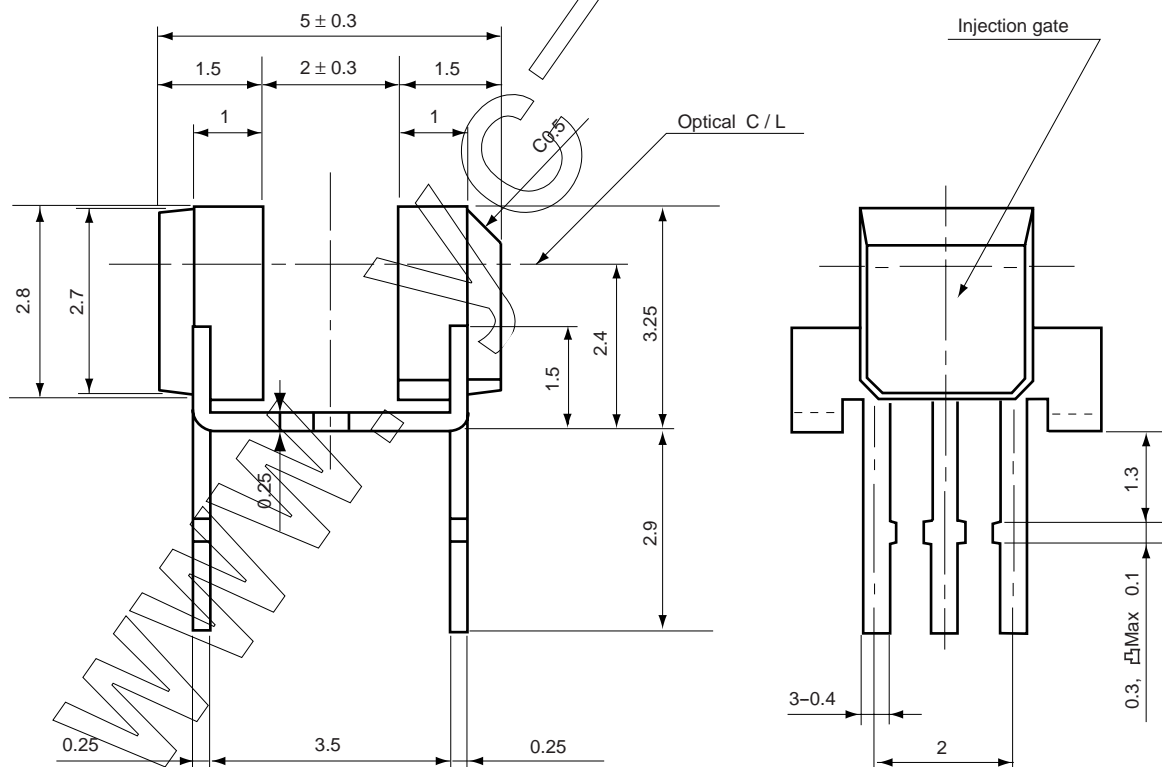
Relative Collector Current vs. Shield Distance (2)







Pin connection  
 1. Common (Anode)  
 2. LED Cathode  
 3. Ph. Tr Emitter



Tolerance :  $\pm 0.2$   
 Unit : mm

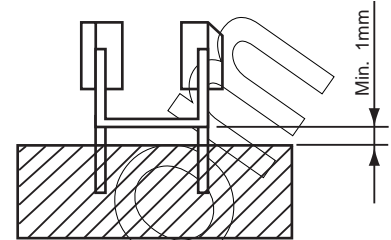


## Package dimensions and Pin connection

As stated in the attached paper. (No.6025 4/6)

### Soldering conditions

- (1) Temperature : Max. 260°C
- (2) Time : Max. 3 sec
- (3) Clearance : Min. 1mm from stay (include PCB thickness)



### **▲ PRECAUTIONS**

- (1) Bending a lead should avoid. However, when bending is necessary, take care the next items.
  - ① Bending a lead must be done before soldering.
  - ② Bending a lead must be done in the states of fixing leads and no stress for the resin part. Because it is possible that stress for the resin part cause troubles such as gold wire breaking and so on.
  - ③ A lead must be bend under the stay.
  - ④ Do not bend the same position of leads more than twice.
- (2) The hole pitch of a circuit board must fit to the lead pitch.
- (3) Two stays coupling LED and Ph. Tr should be isolated from any PCB pattern or any lead.
- (4) Take care the following when soldering.
  - ① Do not heat a product under any stress (a twist and so on) to leads.
  - ② Do not heat a product in the states of operating force to the resin part.
- (5) Use the flux which contain no chlorine, have no corrosion and do not need washing.
- (6) Be careful that flux or other chemicals do not attach to the luminous surface and passive surface.



## CAUTION

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## Precautionary instructions in handling gallium arsenic products

Special precautions must be taken in handling this product because it contains, gallium arsenic, which is designated as a toxic substance by law. Be sure to adhere strictly to all applicable laws and regulations enacted for this substance, particularly when it comes to disposal.

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