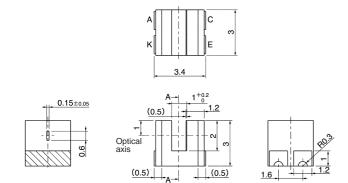
# Photomicrosensor (Transmissive) **FF-SX1107**

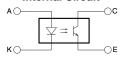
#### ■ Dimensions

Note: All units are in millimeters unless otherwise indicated.



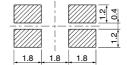
Internal Circuit

Cross section AA



Terminal No.	Name
Α	Anode
K	Cathode
С	Collector
E	Emitter

# Recommended Soldering



Unless otherwise specified, the tolerances are  $\pm 0.15$  mm.

#### ■ Features

- Ultra-compact with a 3.4-mm-wide sensor and a 1-mm-wide slot.
- PCB surface mounting type.
- High resolution with a 0.15-mm-wide aperture.

## ■ Absolute Maximum Ratings (Ta = 25°C)

	Item	Symbol	Rated value
Emitter	Forward current	I <sub>F</sub>	25 mA (see note 1)
	Pulse forward cur- rent	I <sub>FP</sub>	100 mA (see note 2)
	Reverse voltage	$V_R$	5 V
Detector	Collector-Emitter voltage	V <sub>CEO</sub>	20 V
	Emitter-Collector voltage	V <sub>ECO</sub>	5 V
	Collector current	I <sub>C</sub>	20 mA
	Collector dissipation	P <sub>C</sub>	75 mW (see note 1)
Ambient tem-	Operating	Topr	-30°C to 85°C
perature	Storage	Tstg	-40°C to 90°C
	Reflow soldering	Tsol	240°C (see note 3)
	Manual soldering	Tsol	300°C (see note 3)

**Note: 1.** Refer to the temperature rating chart if the ambient temperature exceeds 25°C.

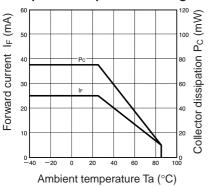
- 2. Duty: 1/100; Pulse width: 0.1 ms
- 3. Complete soldering within 10 seconds for reflow soldering and within 3 seconds for manual soldering.

## ■ Electrical and Optical Characteristics (Ta = 25°C)

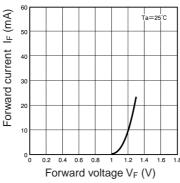
	Item	Symbol	Value	Condition
Emitter	Forward voltage	V <sub>F</sub>	1.1 V typ., 1.3 V max.	I <sub>F</sub> = 5 mA
	Reverse current	I <sub>R</sub>	10 μA max.	V <sub>R</sub> = 5 V
	Peak emission wavelength	$\lambda_{P}$	940 nm typ.	I <sub>F</sub> = 20 mA
Detector	Light current	IL	50 μA min., 150 μA typ., 500 μA max.	$I_F = 5 \text{ mA}, V_{CE} = 5 \text{ V}$
	Dark current	I <sub>D</sub>	100 nA max.	V <sub>CE</sub> = 10 V, 0 ℓx
	Leakage current	I <sub>LEAK</sub>		
	Collector–Emitter saturated voltage	V <sub>CE</sub> (sat)	0.1 V typ., 0.4 V max.	$I_F = 20 \text{ mA}, I_L = 50 \mu\text{A}$
	Peak spectral sensitivity wavelength	$\lambda_{P}$	900 nm typ.	
Rising time	•	tr	10 μs typ.	$V_{CC}$ = 5 V, $R_L$ = 1 kΩ, $I_L$ = 100 μA
Falling time		tf	10 μs typ.	$V_{CC}$ = 5 V, $R_L$ = 1 kΩ, $I_L$ = 100 μA

## **■** Engineering Data

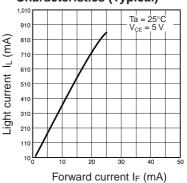
#### Forward Current vs. Collector **Dissipation Temperature Rating**



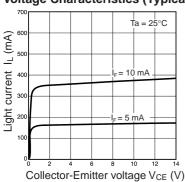
#### Forward Current vs. Forward **Voltage Characteristics (Typical)**



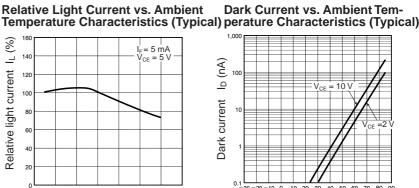
### **Light Current vs. Forward Current Characteristics (Typical)**



#### **Light Current vs. Collector-Emitter Voltage Characteristics (Typical)**



Relative Light Current vs. Ambient



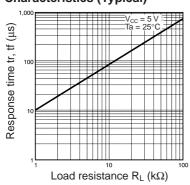
8

current

light

Relative

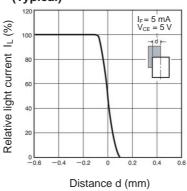
## Response Time vs. Load Resistance **Characteristics (Typical)**



Sensing Position Characteristics (Typical)

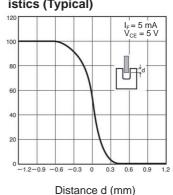
Ambient temperature Ta (°C)

Relative light current

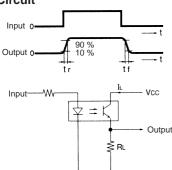


**Sensing Position Characteristics (Typical)** 

Ambient temperature Ta (°C)

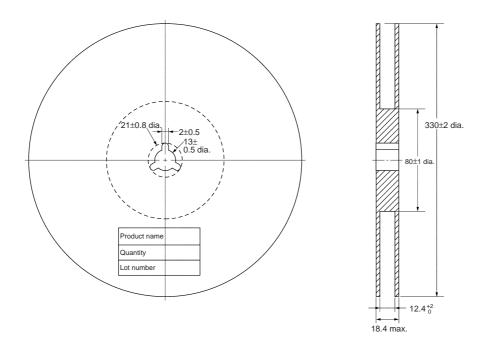


#### **Response Time Measurement** Circuit

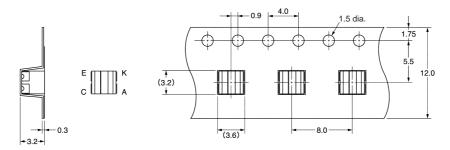


# **■** Tape and Reel

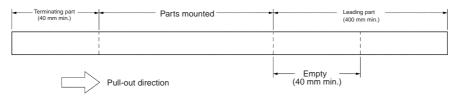
## Reel



# Tape



# **Tape configuration**



# **Tape quantity**

2,500 pcs./reel

# **Precautions**

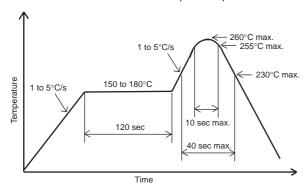
## **■** Soldering Information

## **Reflow soldering**

• The following soldering paste is recommended:

Melting temperature: 216 to 220°C Composition: Sn 3.5 Ag 0.75 Cu

- The recommended thickness of the metal mask for screen printing is between 0.2 and 0.25 mm.
- Set the reflow oven so that the temperature profile shown in the following chart is obtained for the upper surface of the product being soldered.



## Manual soldering

- Use "Sn 60" (60% tin and 40% lead) or solder with silver content.
- Use a soldering iron of less than 25 W, and keep the temperature of the iron tip at 350°C or below.
- Solder each point for a maximum of three seconds.
- After soldering, allow the product to return to room temperature before handling it.

### **Storage**

To protect the product from the effects of humidity until the package is opened, dry-box storage is recommended. If this is not possible, store the product under the following conditions:

Temperature: 10 to 30°C Humidity: 60% max.

The product is packed in a humidity-proof envelope. Reflow soldering must be done within 48 hours after opening the envelope, during which time the product must be stored under 30°C at 80% maximum humidity.

If it is necessary to store the product after opening the envelope, use dry-box storage or reseal the envelope.

#### **Baking**

If a product has remained packed in a humidity-proof envelope for six months or more, or if more than 48 hours have lapsed since the envelope was opened, bake the product under the following conditions before use:

Reel: 60°C for 24 hours or more Bulk: 80°C for 4 hours or more